



CONSTRUCTION EQUIPMENT

W02007470 VOLVO EC350 314516 - DIESEL ENGINE



Sample No: VCP418795
Oil Type: MOBIL 15W40
Job No: W02007470



SAMPLE INFORMATION

Sample Number	VCP418795	VCP397788	---	---
Sample Date	24 Aug 2023	02 May 2023	---	---
Machine Hours	1005	478	---	---
Oil Hours	500	500	---	---
Oil Changed	Changed	Changed	---	---
Sample Status	ABNORMAL	ABNORMAL	---	---

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OIL CONDITION

Visc @ 100°C	cSt	▲ 11.8	▲ 10.3	---	---
Base Number (BN)	mg KOH/g	■ 6.3	■ 4.5	---	---
Oxidation (PA)	%	■ 65	■ 63	---	---



CONTAMINATION

Soot %	%	■ 0.1	■ 0.1	---	---
Nitration (PA)	%	■ 69	■ 78	---	---
Sulfation (PA)	%	■ 60	■ 53	---	---
Glycol	%	■ NEG	■ NEG	---	---
Fuel	%	■ <1.0	■ 0.8	---	---
Silicon	ppm	■ 10	■ 29	---	---
Sodium	ppm	■ <1	■ 3	---	---
Potassium	ppm	■ 0	■ 4	---	---



WEAR METALS

Iron	ppm	■ 5	■ 10	---	---
Copper	ppm	▲ 86	▲ 373	---	---
Lead	ppm	■ 0	■ 0	---	---
Tin	ppm	■ 1	■ 2	---	---
Aluminum	ppm	■ 4	■ 2	---	---
Chromium	ppm	■ 0	■ <1	---	---
Molybdenum	ppm	■ 107	■ 82	---	---
Nickel	ppm	■ 0	■ 1	---	---
Titanium	ppm	■ 0	■ 0	---	---
Silver	ppm	■ 0	■ 0	---	---
Manganese	ppm	■ <1	■ 3	---	---
Vanadium	ppm	■ 0	■ 0	---	---



ADDITIVES

Calcium	ppm	■ 1853	■ 2241	---	---
Magnesium	ppm	■ 512	■ 21	---	---
Zinc	ppm	■ 1012	■ 1212	---	---
Phosphorus	ppm	■ 830	■ 1003	---	---
Barium	ppm	■ 0	■ 0	---	---
Boron	ppm	■ 151	■ 39	---	---

Diagnosis

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. The copper level is abnormal. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core). All other metal levels are typical for a new component breaking in. There is no indication of any contamination in the oil. The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.

Depot: VOLVO0002
Unique No: 10620530
Signed: Sean Felton
Report Date: 28 Aug 2023



CONSTRUCTION EQUIPMENT



GRAPHS

