

## **CONSTRUCTION EQUIPMENT**

PM595208 CATERPILLAR D8T KPZ01336 - DIESEL ENGINE

Sample No: VCP420674

Oil Type: DIESEL ENGINE OIL SAE 15W40

**Job No:** SPM595208

SAMPLE	INFORMATION			
Sample Number		VCP420674	VCP400810	 
Sample Date		25 Aug 2023	21 Feb 2023	 
Machine Hours		9433	7449	 
Oil Hours		0	0	 
Oil Changed		Changed	Changed	 
Sample Status		NORMAL	MARGINAL	 
OIL CONE	DITION			
Visc @ 100°C	cSt	<b>12.8</b>	10.9	 
Base Number (BN	) mg KOH/g	■8.2	■10.1	 
Oxidation (PA)	%	55	73	 
CONTAM	INATION			
Soot %	%	■ 0.8	■0.8	 
Nitration (PA)	%	60	73	 
Sulfation (PA)	%	56	61	 

CONTAI	MINATION				
Soot %	%	■ 0.8	■0.8	 	
Nitration (PA)	%	60	73	 	
Sulfation (PA)	%	56	61	 	
Glycol	%	NEG	NEG	 	
Fuel	%	<1.0	<b>▲</b> 3.2	 	
Silicon	ppm	■4	<b>1</b> 3	 	
Sodium	ppm	<b>2</b>	<b>2</b>	 	
Potassium	ppm	<b>■&lt;1</b>	<b>2</b>	 	

Iron pp	pm	<b>46</b>	<u> </u>	
			■34	 
Copper pp	pm	<b>6</b>	■11	 
Lead pp	pm	<b>■</b> 0	<b>1</b>	 
Tin pp	pm	<b>   &lt;1</b>	<b>-</b> <1	 
Aluminum pp	pm	<b>1</b>	<b>2</b>	 
Chromium pp	pm	<b>1</b>	<1	 
Molybdenum pp	pm	<b>75</b>	■37	 
Nickel pp	pm	■1	<b>0</b>	 
Titanium pp	pm	<b>■</b> 0	< 1	 
Silver pp	pm	<b>■</b> 0	0	 
Manganese pp	pm	<b>■</b> <1	<b>-</b> <1	 
Vanadium pp	pm	0	0	 

ADDITIVES					
Calcium	ppm	<b>1472</b>	<b>1609</b>		
Magnesium	ppm	<b>574</b>	<b>455</b>		
Zinc	ppm	<b>1321</b>	<b>1</b> 051		
Phosphorus	ppm	<b>1071</b>	■857		
Barium	ppm	<b>0</b>	<b>0</b>		
Boron	ppm	<b>236</b>	<b>6</b> 1		



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### Diagnosis

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Depot:VOLVO8885Unique No:10632429Signed:Wes DavisReport Date:05 Sep 2023



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