

Sample No: VCP418650

Oil Type: VOLVO ULTRA DIESEL ENGINE OIL 15W40 VDS-3

Job No: SPM594637 PALM BCH A

| VOLVO | JEODMATION | | | |
|--------------------|------------|---------------|------|--|
| | FORMATION | | | |
| Sample Number | | VCP418650 | | |
| Sample Date | | 26 Aug 2023 | | |
| Machine Hours | | 1846 | | |
| Oil Hours | | 0 | | |
| Oil Changed | | Changed | | |
| Sample Status | | ABNORMAL | | |
| | | | | |
| OIL CONDI | TION | | | |
| Visc @ 100°C | cSt | 13.0 | | |
| Base Number (BN) | mg KOH/g | 7.6 | | |
| Oxidation (PA) | % | 61 | | |
| | | | | |
| VOLVO | IATION | | | |
| CONTAMIN | _ | | | |
| Soot % | % | ■ 0.3 | | |
| Nitration (PA) | % | 69 | | |
| Sulfation (PA) | % | 57 | | |
| Glycol | % | NEG | | |
| Fuel | % | <1.0 | | |
| Silicon | ppm | 4 | | |
| Sodium | ppm | 2 | | |
| Potassium | ppm | ■ <1 | | |
| | | | | |
| WEAR MET | ZIAT | | | |
| Iron | - | 9 | | |
| | ppm | ▲ 363 | | |
| Copper Lead | ppm | ■0 | | |
| Tin | ppm | ■ <1 | | |
| Aluminum | ppm | 1 | | |
| Chromium | ppm | | | |
| | ppm | ■<1 | | |
| Molybdenum | ppm | ■ 64 | | |
| Nickel Titanium | ppm | 0 | | |
| Silver | ppm | 0 | | |
| | ppm | 0 | | |
| Manganese | ppm | ■ <1 | | |
| Vanadium | ppm | 0 | | |
| VOLVO | _ | | | |
| ADDITIVES | <u>Z</u> | | | |
| Calcium | ppm | 1148 | | |
| Magnesium | ppm | 1039 | | |
| Zinc | ppm | 1340 | | |
| Phosphorus | ppm | 1072 | | |
| Barium | ppm | ■ 0 | | |
| Boron | ppm | ■ 0 | | |
| | | | | |



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Diagnosis

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. The copper level is abnormal. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core). All other component wear rates are normal. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

 Depot:
 VOLVO0095

 Unique No:
 10632448

 Signed:
 Sean Felton

 Report Date:
 06 Sep 2023



CONSTRUCTION EQUIPMENT





GRAPHS

