



# CONSTRUCTION EQUIPMENT

A10953 VOLVO EC480E 3 14962 - DIESEL ENGINE



**Sample No:** VCP440581  
**Oil Type:** VOLVO ULTRA DIESEL ENGINE OIL 15W40 VDS-3  
**Job No:** A10953



**HOFFMAN EQUIPMENT - LIONVILLE**  
 120 GORDON DRIVE  
 LIONVILLE, PA  
 US 19341  
 Contact: GINA AMATO  
 gina.amato@hoffmanequip.com  
 T:  
 F: (610)594-0829

## SAMPLE INFORMATION

Sample Number	VCP440581	---	---	---
Sample Date	05 Sep 2023	---	---	---
Machine Hours	1398	---	---	---
Oil Hours	714	---	---	---
Oil Changed	Changed	---	---	---
Sample Status	ABNORMAL	---	---	---

## OIL CONDITION

Visc @ 100°C	cSt	█ 12.5	---	---	---
Base Number (BN)	mg KOH/g	█ 6.7	---	---	---
Oxidation (PA)	%	89	---	---	---

## CONTAMINATION

Soot %	%	█ 0.1	---	---	---
Nitration (PA)	%	89	---	---	---
Sulfation (PA)	%	66	---	---	---
Glycol	%	NEG	---	---	---
Fuel	%	<1.0	---	---	---
Silicon	ppm	█ 7	---	---	---
Sodium	ppm	█ 2	---	---	---
Potassium	ppm	█ 0	---	---	---

## WEAR METALS

Iron	ppm	█ 8	---	---	---
Copper	ppm	▲ 89	---	---	---
Lead	ppm	█ 0	---	---	---
Tin	ppm	█ 1	---	---	---
Aluminum	ppm	█ 2	---	---	---
Chromium	ppm	█ <1	---	---	---
Molybdenum	ppm	█ 47	---	---	---
Nickel	ppm	█ 0	---	---	---
Titanium	ppm	0	---	---	---
Silver	ppm	█ 0	---	---	---
Manganese	ppm	█ 2	---	---	---
Vanadium	ppm	0	---	---	---

## ADDITIVES

Calcium	ppm	█ 1820	---	---	---
Magnesium	ppm	█ 541	---	---	---
Zinc	ppm	█ 1205	---	---	---
Phosphorus	ppm	█ 937	---	---	---
Barium	ppm	█ 0	---	---	---
Boron	ppm	█ 11	---	---	---

## Diagnosis

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. The copper level is abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

**Depot:** VOLVO8879  
**Unique No:** 10636129  
**Signed:** Don Baldrige  
**Report Date:** 11 Sep 2023



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## GRAPHS

