

CONSTRUCTION EQUIPMENT
SW-23434-2 JRJ EXCAV VOLVO EC220E 314436 - DIESEL ENGINE

Sample No: VCP412539

Oil Type: VOLVO ULTRA DIESEL ENGINE OIL 15W40 VDS-3

Job No: SW-23434-2 JRJ EXCAV

SAMPLE II	NFORMATION				
Sample Number		VCP412539	VCP396456	VCP357342	
Sample Date		05 Sep 2023	30 Nov 2022	02 May 2022	
Machine Hours		2201	1221	633	
Oil Hours		980	600	500	
Oil Changed		Changed	Changed	Changed	
Sample Status		ABNORMAL	NORMAL	NORMAL	
OIL CONDI	TION				
Visc @ 100°C	cSt	13.9	13.3	■13.6	
Base Number (BN)	mg KOH/g	7.8	■ 10.7	■ 8.3	
Oxidation (PA)	%	78	86	57	
CONTAMIN	MATION				
CONTAMI	NATIUN				

CONTAN	MINATION				
Soot %	%	■ 0.4	□0.3	■ 0.2	
Nitration (PA)	%	83	73	72	
Sulfation (PA)	%	63	66	57	
Glycol	%	NEG	NEG	NEG	
Fuel	%	<1.0	< 1.0	<1.0	
Silicon	ppm	7	■8	6	
Sodium	ppm	2	0	2	
Potassium	ppm	■ 0	0	2	

WEAR I	METALS				
Iron	ppm	21	7	1 2	
Copper	ppm	2	2	2	
Lead	ppm	■ 0	0	1	
Tin	ppm	1	0	2	
Aluminum	ppm	<u> </u>	4	□ 3	
Chromium	ppm	1	- <1	 <1	
Molybdenum	ppm	68	48	45	
Nickel	ppm	■<1	0	2	
Titanium	ppm	0	0	<1	
Silver	ppm	■ 0	0	<1	
Manganese	ppm	■<1	< 1	1	
Vanadium	ppm	0	0	<1	

ADDITIVES					
Calcium	ppm	1294	1687	■ 1794	
Magnesium	ppm	973	632	441	
Zinc	ppm	1403	1170	1212	
Phosphorus	ppm	1095	951	□1052	
Barium	ppm	0	□0	0	
Boron	ppm	55	■36	154	



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Diagnosis

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. The aluminum level is abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Depot: VOLVO8770 **Unique No:** 10644710 Signed: Don Baldridge Report Date: 14 Sep 2023



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