



# CONSTRUCTION EQUIPMENT

20773 VOLVO SD115B 236641 - DIESEL ENGINE



**Sample No:** VCE237392  
**Oil Type:** VOLVO ULTRA DIESEL ENGINE OIL 15W40 VDS-3  
**Job No:** 20773



## SAMPLE INFORMATION

Sample Number	VCE237392	---	---	---
Sample Date	12 Sep 2023	---	---	---
Machine Hours	1210	---	---	---
Oil Hours	0	---	---	---
Oil Changed	Changed	---	---	---
Sample Status	ABNORMAL	---	---	---

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## OIL CONDITION

Visc @ 100°C	cSt	█ 12.9	---	---	---
Base Number (BN)	mg KOH/g	█ 10.6	---	---	---
Oxidation (PA)	%	76	---	---	---

## Diagnosis

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. The aluminum level is abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.



## CONTAMINATION

Soot %	%	█ 0.3	---	---	---
Nitration (PA)	%	57	---	---	---
Sulfation (PA)	%	59	---	---	---
Glycol	%	NEG	---	---	---
Fuel	%	<1.0	---	---	---
Silicon	ppm	█ 13	---	---	---
Sodium	ppm	█ 4	---	---	---
Potassium	ppm	█ 7	---	---	---



## WEAR METALS

Iron	ppm	█ 88	---	---	---
Copper	ppm	█ 4	---	---	---
Lead	ppm	█ 0	---	---	---
Tin	ppm	█ <1	---	---	---
Aluminum	ppm	▲ 40	---	---	---
Chromium	ppm	█ 4	---	---	---
Molybdenum	ppm	█ 68	---	---	---
Nickel	ppm	█ 0	---	---	---
Titanium	ppm	<1	---	---	---
Silver	ppm	█ 0	---	---	---
Manganese	ppm	█ 1	---	---	---
Vanadium	ppm	0	---	---	---



## ADDITIVES

Calcium	ppm	█ 1796	---	---	---
Magnesium	ppm	█ 567	---	---	---
Zinc	ppm	█ 1165	---	---	---
Phosphorus	ppm	█ 1005	---	---	---
Barium	ppm	█ 0	---	---	---
Boron	ppm	104	---	---	---

**Depot:** VOLVO0124  
**Unique No:** 10648378  
**Signed:** Jonathan Hester  
**Report Date:** 19 Sep 2023



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## GRAPHS

