



CONSTRUCTION EQUIPMENT

SW-23755-2 CASTLE VA VOLVO EC220EL 310178 - SWING DRIVE



Sample No: VCP411575
Oil Type: VOLVO PREMIUM GEAR OIL 80W-90 GL-5
Job No: SW-23755-2 CASTLE VA



ARNOLD MACHINERY COMPANY
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SAMPLE INFORMATION

Sample Number	VCP411575	VCP299759	---	---
Sample Date	07 Sep 2023	23 Nov 2021	---	---
Machine Hours	6228	3908	---	---
Oil Hours	1000	2000	---	---
Oil Changed	Changed	Changed	---	---
Sample Status	NORMAL	NORMAL	---	---



OIL CONDITION

Visc @ 40°C	cSt	136	135	---	---
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CONTAMINATION

Silicon	ppm	5	4	---	---
Sodium	ppm	0	0	---	---
Potassium	ppm	0	0	---	---



WEAR METALS

Iron	ppm	172	121	---	---
Copper	ppm	4	6	---	---
Lead	ppm	<1	0	---	---
Tin	ppm	<1	0	---	---
Aluminum	ppm	1	<1	---	---
Chromium	ppm	2	1	---	---
Molybdenum	ppm	<1	<1	---	---
Nickel	ppm	<1	0	---	---
Titanium	ppm	0	0	---	---
Silver	ppm	0	0	---	---
Manganese	ppm	3	1	---	---
Vanadium	ppm	0	0	---	---



ADDITIVES

Calcium	ppm	11	11	---	---
Magnesium	ppm	5	0	---	---
Zinc	ppm	6	13	---	---
Phosphorus	ppm	955	952	---	---
Barium	ppm	0	0	---	---
Boron	ppm	218	158	---	---

Diagnosis

Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot: VOLVO8770
Unique No: 10649002
Signed: Sean Felton
Report Date: 19 Sep 2023



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GRAPHS

