

## CONSTRUCTION EQUIPMENT X28349 CASE CX350D 7P1816 - RIGHT TRACK DRIVE



Sample No: VCP379868

Oil Type: VOLVO PREMIUM GEAR OIL 80W-90 GL-5

**Job No:** X28349

CAMPLE	INFORMATION			
Sample Number		VCP379868	 	
Sample Date		22 Sep 2023	 	
Machine Hours		1727	 	
Oil Hours		1727	 	
Oil Changed		Changed	 	
Sample Status		SEVERE	 	
VOLVO				
OIL CON	DITION			
Visc @ 40°C	cSt	<b>212</b>	 	
VOLVO				
CONTAN	MINATION			
Water	%	1.58	 	
Silicon	ppm	<b>•</b> 584	 	
Sodium	ppm	<b>12</b>	 	
Potassium	ppm	<b>■</b> 37	 	
VOLVO	AFTALC			
WEAR N	JE I ALS			
Iron	ppm	<b>1844</b>	 	
Copper	ppm	<b>2</b>	 	
Lead	ppm	<b>0</b>	 	
Tin	ppm	<b>0</b>	 	
Aluminum	ppm	<b>100</b>	 	
Chromium	ppm	<b>■</b> 29	 	
Molybdenum	ppm	<b>1</b>	 	
Nickel	ppm	■8	 	
Titanium	ppm	8	 	
Silver	ppm	0	 	
Manganese	ppm	<b>■</b> 26	 	
Vanadium	ppm	<1	 	
ADDITIV	771			
_	157			
Calcium	ppm	<b>67</b>	 	
Magnesium	ppm	■23	 	
Zinc	ppm	<b>41</b>	 	
Phosphorus	ppm	<b>484</b>	 	
Barium	ppm	■8	 	
Boron	ppm	<b>44</b>	 	

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## Diagnosis

We advise that you check for the source of water entry. We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Gear wear is indicated. There is a high concentration of water present in the oil. Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress. The oil is no longer serviceable due to the presence of contaminants.

Depot:VOLVO2603Unique No:10669679Signed:Don BaldridgeReport Date:29 Sep 2023

Report Id: VOLVO2603 [WUSCAR] 05963128 (Generated: 09/29/2023 13:53:12) Rev: 1



## **CONSTRUCTION EQUIPMENT**





