

Sample No: VCP430682

Oil Type: VOLVO AUTOMATIC TRANSMISSION FLUID AT102

Job No: SW-25206-2 SWIFT

VOLVO	INFORMATION			
	INFORMATION			_
Sample Number		VCP430682	 	
Sample Date		11 Oct 2023	 	
Machine Hours		9716	 	
Oil Hours		10	 	
Oil Changed		Changed	 	
Sample Status		SEVERE	 	
OIL COND	ITION			
Visc @ 40°C	cSt	<b>■34.6</b>	 	
VOLVO	INATION			
CONTAM				
Water	%	1.09	 	
Silicon	ppm	<b>■&lt;1</b>	 	
Sodium	ppm	<b>48</b>	 	
Potassium	ppm	<b>■</b> 0	 	
VOLVO				
WEAR M	ETALS			
Iron	ppm	<b>2</b>	 	
Copper	ppm	<b>48</b>	 	
Lead	ppm	<b>0</b>	 	
Tin	ppm	<b>■&lt;1</b>	 	
Aluminum	ppm	<b>■</b> 0	 	
Chromium	ppm	■0	 	
Molybdenum	ppm	<b>■</b> 0	 	
Nickel	ppm	<b>■&lt;1</b>	 	
Titanium	ppm	0	 	
Silver	ppm	■0	 	
Manganese	ppm	<b>■&lt;1</b>	 	
Vanadium	ppm	0	 	
ADDITIV	ES			
Calcium	ppm	<b>45</b>	 	
Magnesium	ppm	■3	 	
Zinc	ppm	<b>407</b>	 	
Phosphorus	ppm	■325	 	
Barium	ppm	■<1	 	
Boron	ppm	■36	 	
DOTOIT	ррпп			



## ARNOLD MACHINERY COMPANY

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## Diagnosis

We advise that you check for the source of water entry. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. All component wear rates are normal. Appearance is unacceptable There is a high concentration of water present in the fluid. The fluid is no longer serviceable due to the presence of contaminants.

 Depot:
 VOLVO8770

 Unique No:
 10699945

 Signed:
 Sean Felton

 Report Date:
 19 Oct 2023



## **CONSTRUCTION EQUIPMENT**





## GRAPHS

