



# CONSTRUCTION EQUIPMENT

## VOLVO A25G 752747 - DIESEL ENGINE



**Sample No:** VCP440252  
**Oil Type:** VOLVO ULTRA DIESEL ENGINE OIL 15W40 VDS-3  
**Job No:**



### SAMPLE INFORMATION

Sample Number	VCP440252	VCP412459	---	---
Sample Date	16 Oct 2023	05 Aug 2023	---	---
Machine Hours	823	518	---	---
Oil Hours	0	0	---	---
Oil Changed	Changed	Not Chngd	---	---
Sample Status	ABNORMAL	ABNORMAL	---	---

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### OIL CONDITION

Visc @ 100°C	cSt	▲ 10.8	▲ 11.0	---	---
Base Number (BN)	mg KOH/g	■ 5.4	■ 6.2	---	---
Oxidation (PA)	%	■ 62	■ 60	---	---



### CONTAMINATION

Soot %	%	■ 0.4	■ 0.3	---	---
Nitration (PA)	%	■ 79	■ 78	---	---
Sulfation (PA)	%	■ 57	■ 53	---	---
Glycol	%	■ NEG	■ NEG	---	---
Fuel	%	■ <1.0	■ 0.5	---	---
Silicon	ppm	■ 53	■ 53	---	---
Sodium	ppm	■ 4	■ 2	---	---
Potassium	ppm	■ 5	■ 3	---	---



### WEAR METALS

Iron	ppm	■ 29	■ 20	---	---
Copper	ppm	▲ 185	▲ 311	---	---
Lead	ppm	■ <1	■ 4	---	---
Tin	ppm	■ 3	■ 2	---	---
Aluminum	ppm	■ 3	■ 2	---	---
Chromium	ppm	■ <1	■ <1	---	---
Molybdenum	ppm	■ 78	■ 76	---	---
Nickel	ppm	■ 3	■ 1	---	---
Titanium	ppm	■ 8	■ 7	---	---
Silver	ppm	■ <1	■ <1	---	---
Manganese	ppm	■ 6	■ 5	---	---
Vanadium	ppm	■ 0	■ 0	---	---



### ADDITIVES

Calcium	ppm	■ 2116	■ 2176	---	---
Magnesium	ppm	■ 86	■ 93	---	---
Zinc	ppm	■ 1202	■ 1261	---	---
Phosphorus	ppm	■ 990	■ 1021	---	---
Barium	ppm	■ 0	■ 0	---	---
Boron	ppm	■ 18	■ 41	---	---

### Diagnosis

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. The copper level has decreased, but is still abnormal. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core). All other metal levels are typical for a new component breaking in. There is no indication of any contamination in the oil. The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.

**Depot:** VOLVO0096  
**Unique No:** 10700630  
**Signed:** Don Baldrige  
**Report Date:** 20 Oct 2023



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## GRAPHS

