

## **CONSTRUCTION EQUIPMENT** 607508 PRIMERIS

**VOLVO A40G 352491 - REAR AXLE** 



Sample No: VCP426341

Oil Type: VOLVO PREMIUM GEAR OIL 85W-140 GL-5

Job No: 607508 PRIMERIS

SAMPLE	INFORMATION				
Sample Number	-	VCP426341	VCP392715	VCP364298	VCP329330
Sample Date		22 Sep 2023	25 Apr 2023	15 Aug 2022	14 Sep 2021
Machine Hours		4299	3617	2635	1219
Oil Hours		3299	3000	500	1500
Oil Changed		Changed	Not Changd	Not Changd	Not Changd
Sample Status		ATTENTION	ATTENTION	ATTENTION	ATTENTION
OIT CON	DITION				
Visc @ 40°C	cSt	<u></u> 52.4	<u></u> 53.4	<u>▲</u> 53.2	<b>△</b> 53.3
		_ 5	30		
VOLVO	UNATION				
LUNIAM	IINATION				
Silicon	ppm	<b>10</b>	<b>5</b>	<b>6</b>	<b>4</b>
Sodium	ppm	<b>■&lt;1</b>	0	<b>1</b>	<b>2</b>
Potassium	ppm	<b>■4</b>	<b>4</b>	■3	<b>-</b> <1
WEAR M	IETALS				
Iron	ppm	<b>439</b>	□507	■384	□206
Copper	ppm	<b>■8</b>	<b>6</b>	<b>5</b>	<b>4</b>
Lead	ppm	<b>■&lt;1</b>	<b>0</b>	<b>0</b>	<b>0</b>
Tin	ppm	<b>0</b>	0	<b>0</b>	<b>-</b> <1
Aluminum	ppm	<b>2</b>	<b>0</b>	< 1	< 1
Chromium	ppm	<b>4</b>	<b>7</b>	<b>5</b>	<b>2</b>
Molybdenum	ppm	<b>5</b>	<b>6</b>	<b>5</b>	<b>4</b>
Nickel	ppm	<b>2</b>	1	<b></b>	<b>0</b>
Titanium	ppm	<1	0	0	0
Silver	ppm	0	0	0	0
Manganese	ppm	<b>13</b>	□19	□ 14	□10
Vanadium	ppm	0	0	0	0
VOLVO					
ADDITIV	ES				
Calcium	ppm	<b>■28</b>	<b>2</b> 4	<b>2</b> 0	□20
Magnesium	ppm	<b>2</b>	<b>3</b>	<b>2</b>	_2
Zinc	ppm	<b>41</b>	□30	<b>1</b> 6	□16
Phosphorus	ppm	<b>2429</b>	■2357	2371	2418
Barium	ppm	<b>10</b>	<b>0</b>	□ 0	<b>0</b>
Boron	ppm	<b>132</b>	<b>1</b> 01	■82	<b>1</b> 05



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## Diagnosis

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The oil viscosity is lower than normal. Confirm oil type.

Depot: VOLVO0093 **Unique No:** 10709577 Signed: Sean Felton Report Date: 25 Oct 2023



## **CONSTRUCTION EQUIPMENT**





