



# CONSTRUCTION EQUIPMENT

## W14891 VOLVO A40G 353432 - HYDRAULIC SYSTEM



**Sample No:** VCP441676  
**Oil Type:** VOLVO SUPER HYDRAULIC OIL 46  
**Job No:** W14891



### SAMPLE INFORMATION

Sample Number	VCP441676	---	---	---
Sample Date	27 Oct 2023	---	---	---
Machine Hours	954	---	---	---
Oil Hours	1000	---	---	---
Oil Changed	Not Chngd	---	---	---
Sample Status	ABNORMAL	---	---	---

**HOUSBY HEAVY EQUIPMENT, LLC**  
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### OIL CONDITION

Visc @ 40°C	cSt	█ 43.1	---	---	---
Acid Number (AN)	mg KOH/g	█ 0.41	---	---	---



### CONTAMINATION

Particles >4µm		█ 11918	---	---	---
Particles >6µm		█ 4855	---	---	---
Particles >14µm		▲ 602	---	---	---
ISO 4406:1999 (c)		█ 21/19/16	---	---	---
Silicon	ppm	█ 6	---	---	---
Sodium	ppm	█ 2	---	---	---
Potassium	ppm	█ <1	---	---	---

### Diagnosis

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



### WEAR METALS

Iron	ppm	█ 3	---	---	---
Copper	ppm	█ 1	---	---	---
Lead	ppm	█ 0	---	---	---
Tin	ppm	█ <1	---	---	---
Aluminum	ppm	█ <1	---	---	---
Chromium	ppm	█ <1	---	---	---
Molybdenum	ppm	█ <1	---	---	---
Nickel	ppm	█ 0	---	---	---
Titanium	ppm	0	---	---	---
Silver	ppm	0	---	---	---
Manganese	ppm	█ <1	---	---	---
Vanadium	ppm	0	---	---	---



### ADDITIVES

Calcium	ppm	█ 54	---	---	---
Magnesium	ppm	█ 0	---	---	---
Zinc	ppm	█ 412	---	---	---
Phosphorus	ppm	█ 351	---	---	---
Barium	ppm	20	---	---	---
Boron	ppm	█ 0	---	---	---

**Depot:** VOLVO0080  
**Unique No:** 10722634  
**Signed:** Wes Davis  
**Report Date:** 01 Nov 2023

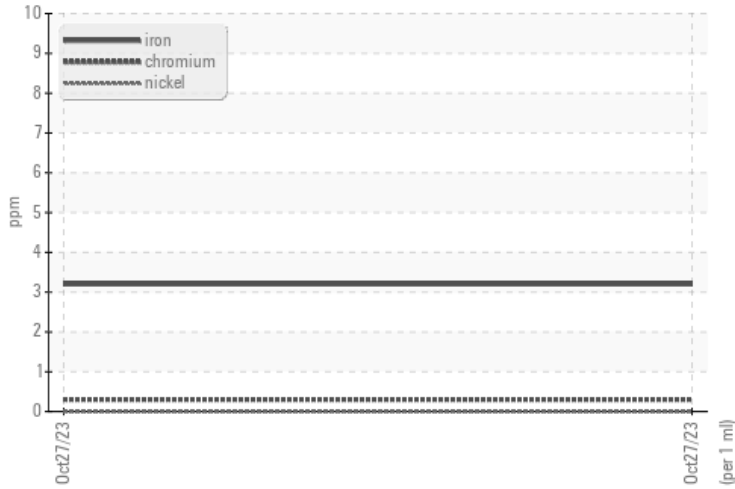


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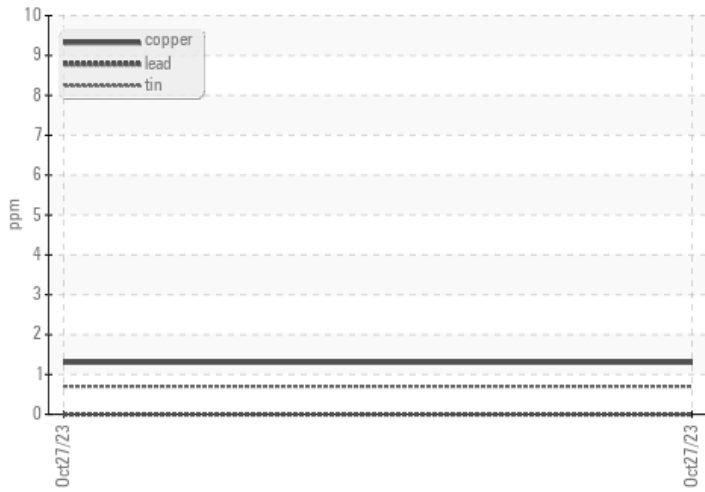


## GRAPHS

### Ferrous Alloys



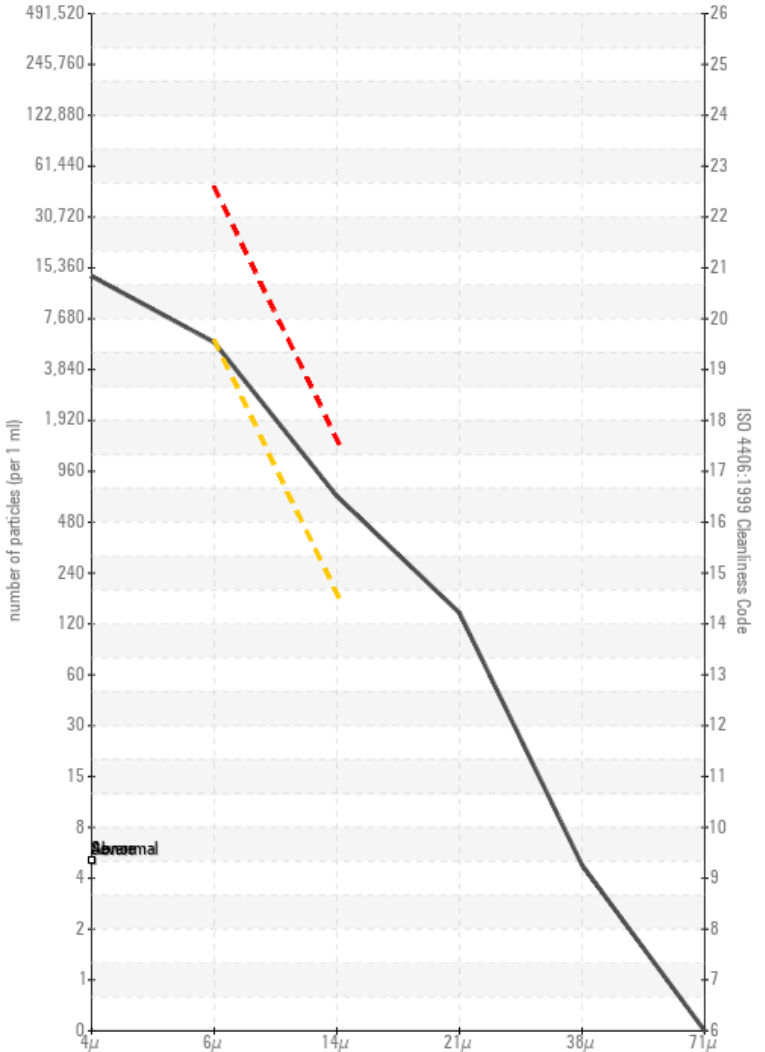
### Non-ferrous Metals



### Viscosity @ 40°C



### Particle Count



### Acid Number

