



CONSTRUCTION EQUIPMENT

SWA379009-10 VOLVO L220H 2752 - HYDRAULIC SYSTEM



Sample No: VCP424138
Oil Type: VOLVO SUPER HYDRAULIC OIL 46
Job No: SWA379009-10



SAMPLE INFORMATION

Sample Number	VCP424138	VCP412854	VCP396052	VCP376108
Sample Date	21 Oct 2023	07 Sep 2023	23 May 2023	17 Oct 2022
Machine Hours	16017	15591	14548	12267
Oil Hours	0	0	0	0
Oil Changed	N/A	Not Changd	Not Changd	Not Changd
Sample Status	SEVERE	NORMAL	ABNORMAL	ABNORMAL

WHEELABRATOR
 1 CHARLES POINT AVE
 PEEKSKILL, NY
 US 10566
 Contact: Service Manager

OIL CONDITION

Visc @ 40°C	cSt	47.5	40.7	40.6	40.5
Acid Number (AN)	mg KOH/g	0.49	0.45	0.42	0.49

T:
F:

CONTAMINATION

Particles >4µm	41398	4922	10325	33176
Particles >6µm	7394	1062	862	4302
Particles >14µm	433	80	30	326
ISO 4406:1999 (c)	23/20/16	19/17/13	21/17/12	22/19/16
Silicon	ppm	3	2	2
Sodium	ppm	0	2	2
Potassium	ppm	2	0	0

Diagnosis

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

WEAR METALS

Iron	ppm	6	6	5	4
Copper	ppm	2	<1	2	2
Lead	ppm	1	0	0	1
Tin	ppm	0	0	0	<1
Aluminum	ppm	<1	0	<1	0
Chromium	ppm	2	2	2	1
Molybdenum	ppm	<1	0	<1	<1
Nickel	ppm	0	0	0	0
Titanium	ppm	0	0	<1	0
Silver	ppm	0	0	0	0
Manganese	ppm	0	<1	<1	0
Vanadium	ppm	0	0	0	0

ADDITIVES

Calcium	ppm	825	805	818	856
Magnesium	ppm	9	11	10	8
Zinc	ppm	602	593	590	619
Phosphorus	ppm	442	394	461	480
Barium	ppm	0	0	0	0
Boron	ppm	25	25	26	23

Depot: WHEPEE
Unique No: 10725696
Signed: Wes Davis
Report Date: 03 Nov 2023

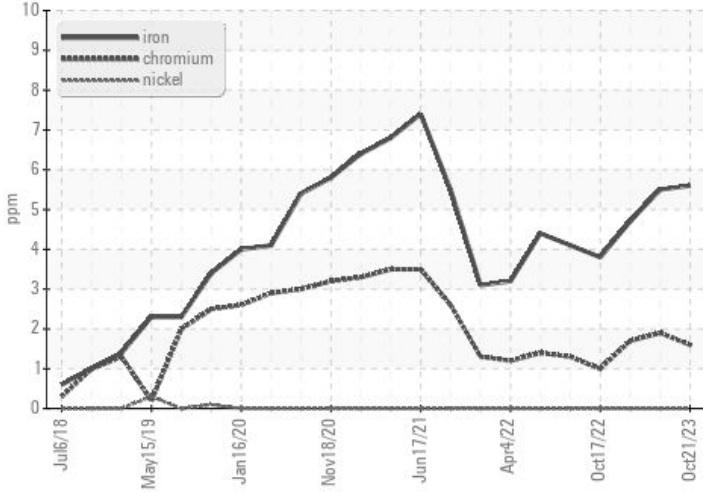


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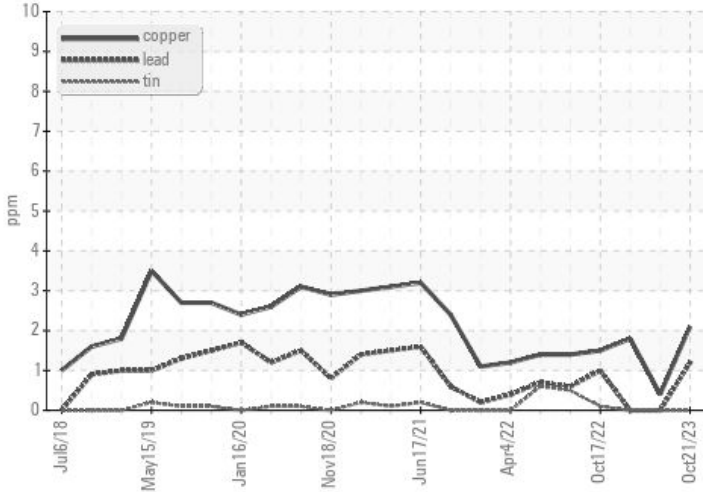


GRAPHS

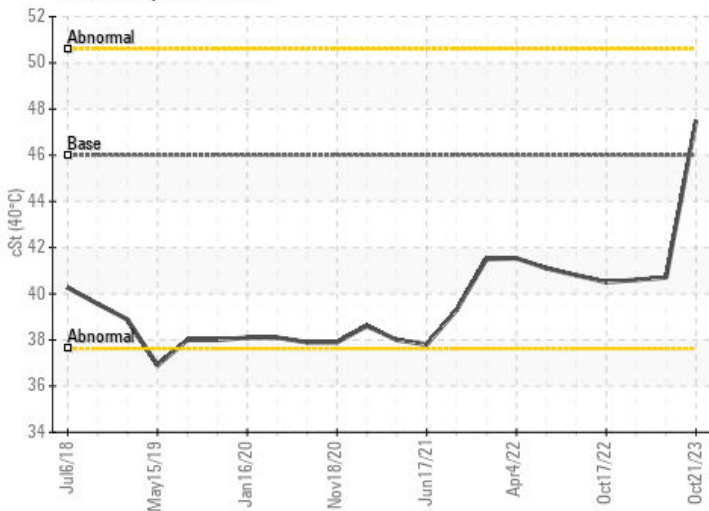
Ferrous Alloys



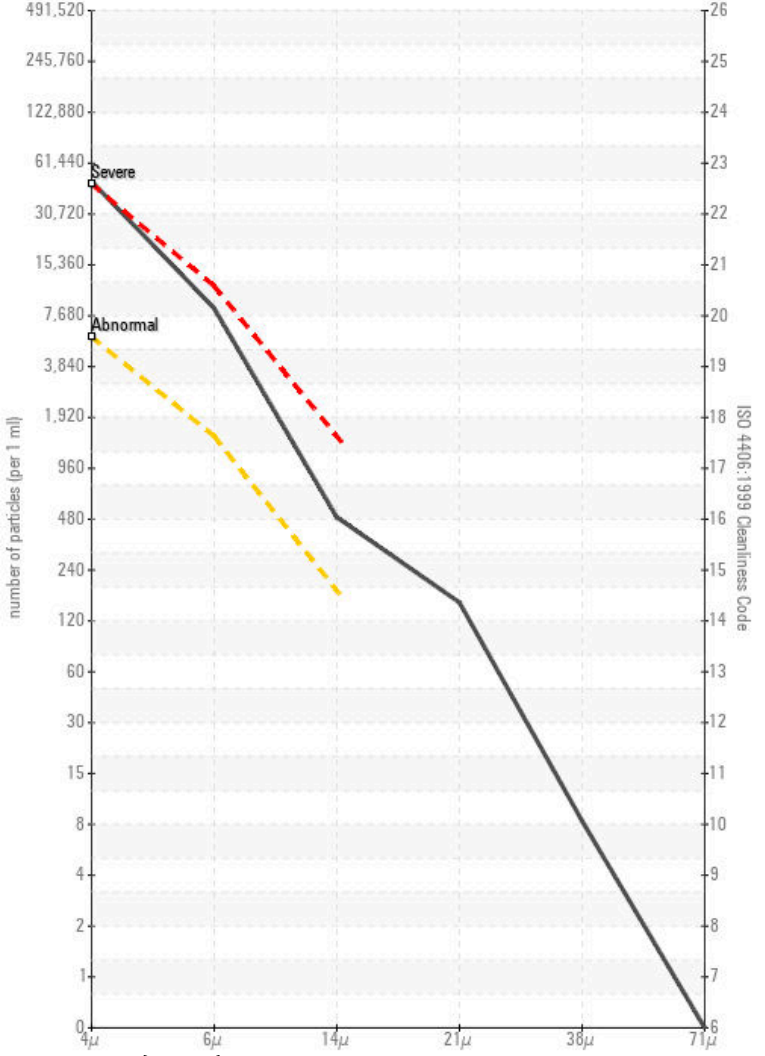
Non-ferrous Metals



Viscosity @ 40°C



Particle Count



Acid Number

