



CONSTRUCTION EQUIPMENT

W02007658 VOLVO A25G 752867 - DIESEL ENGINE



Sample No: VCP418776
Oil Type: MOBIL 15W40
Job No: W02007658



SAMPLE INFORMATION

Sample Number	VCP418776	---	---	---
Sample Date	31 Oct 2023	---	---	---
Machine Hours	538	---	---	---
Oil Hours	500	---	---	---
Oil Changed	Changed	---	---	---
Sample Status	ABNORMAL	---	---	---

MCCLUNG-LOGAN EQUIPMENT CO - MANASSAS
8450 QUARRY ROAD
MANASSAS, VA
US 20110
Contact: MIKE MAYHUGH
MMAYHUGH@MCCLUNG-LOGAN.COM
T: (703)393-7344
F: (703)393-7844



OIL CONDITION

Visc @ 100°C	cSt	▲ 11.1	---	---	---
Base Number (BN)	mg KOH/g	■ 6.1	---	---	---
Oxidation (PA)	%	■ 58	---	---	---



CONTAMINATION

Soot %	%	■ 0.3	---	---	---
Nitration (PA)	%	■ 78	---	---	---
Sulfation (PA)	%	■ 52	---	---	---
Glycol	%	■ NEG	---	---	---
Fuel	%	■ 0.5	---	---	---
Silicon	ppm	▲ 63	---	---	---
Sodium	ppm	■ 5	---	---	---
Potassium	ppm	■ 2	---	---	---



WEAR METALS

Iron	ppm	■ 25	---	---	---
Copper	ppm	▲ 453	---	---	---
Lead	ppm	■ 7	---	---	---
Tin	ppm	■ 3	---	---	---
Aluminum	ppm	■ 2	---	---	---
Chromium	ppm	■ <1	---	---	---
Molybdenum	ppm	■ 89	---	---	---
Nickel	ppm	■ <1	---	---	---
Titanium	ppm	<1	---	---	---
Silver	ppm	■ 1	---	---	---
Manganese	ppm	■ 5	---	---	---
Vanadium	ppm	<1	---	---	---



ADDITIVES

Calcium	ppm	■ 2216	---	---	---
Magnesium	ppm	■ 13	---	---	---
Zinc	ppm	■ 1283	---	---	---
Phosphorus	ppm	■ 977	---	---	---
Barium	ppm	■ 0	---	---	---
Boron	ppm	■ 45	---	---	---

Diagnosis

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. The copper level is abnormal. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core). All other metal levels are typical for a new component breaking in. Fuel content negligible. Elemental level of silicon (Si) above normal indicating ingress of seal material. The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.

Depot: VOLVO0002
Unique No: 10726082
Signed: Don Baldrige
Report Date: 06 Nov 2023



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GRAPHS

