



CONSTRUCTION EQUIPMENT

SPM621837 ENV ARTIST TAKEUCHI TB235 123502587 - HYDRAULIC SYSTEM



Sample No: VCP407811
Oil Type: AW HYDRAULIC OIL ISO 46
Job No: SPM621837 ENV ARTIST



SAMPLE INFORMATION

Sample Number	VCP407811	---	---	---
Sample Date	03 Nov 2023	---	---	---
Machine Hours	3865	---	---	---
Oil Hours	0	---	---	---
Oil Changed	Changed	---	---	---
Sample Status	SEVERE	---	---	---

ALTA CONSTRUCTION EQUIPMENT LLC
G-3283 S. DORT HIGHWAY
BURTON, MI
US 48529
Contact: BURTON SERVICE
BURTON.SERVICE@ALTAEQUIPMENT.COM
T:
F:



OIL CONDITION

Visc @ 40°C	cSt	█ 40.2	---	---	---
Acid Number (AN)	mg KOH/g	█ 0.26	---	---	---



CONTAMINATION

Particles >4µm		▲ 30360	---	---	---
Particles >6µm		● 10741	---	---	---
Particles >14µm		▲ 581	---	---	---
ISO 4406:1999 (c)		22/21/16	---	---	---
Silicon	ppm	█ 2	---	---	---
Sodium	ppm	█ 0	---	---	---
Potassium	ppm	█ 2	---	---	---

Diagnosis

We advise that you check all areas where contaminants can enter the system. The oil change at the time of sampling has been noted. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



WEAR METALS

Iron	ppm	█ 7	---	---	---
Copper	ppm	█ 6	---	---	---
Lead	ppm	█ <1	---	---	---
Tin	ppm	█ 0	---	---	---
Aluminum	ppm	█ 3	---	---	---
Chromium	ppm	█ <1	---	---	---
Molybdenum	ppm	█ <1	---	---	---
Nickel	ppm	█ 0	---	---	---
Titanium	ppm	<1	---	---	---
Silver	ppm	0	---	---	---
Manganese	ppm	█ 0	---	---	---
Vanadium	ppm	0	---	---	---



ADDITIVES

Calcium	ppm	█ 23	---	---	---
Magnesium	ppm	█ 2	---	---	---
Zinc	ppm	█ 217	---	---	---
Phosphorus	ppm	█ 288	---	---	---
Barium	ppm	█ 0	---	---	---
Boron	ppm	█ 0	---	---	---

Depot: VOLVO5023
Unique No: 10736605
Signed: Wes Davis
Report Date: 10 Nov 2023

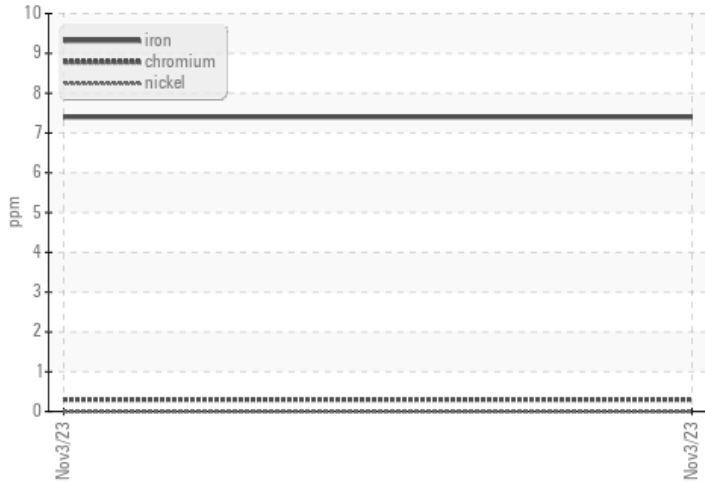


CONSTRUCTION EQUIPMENT

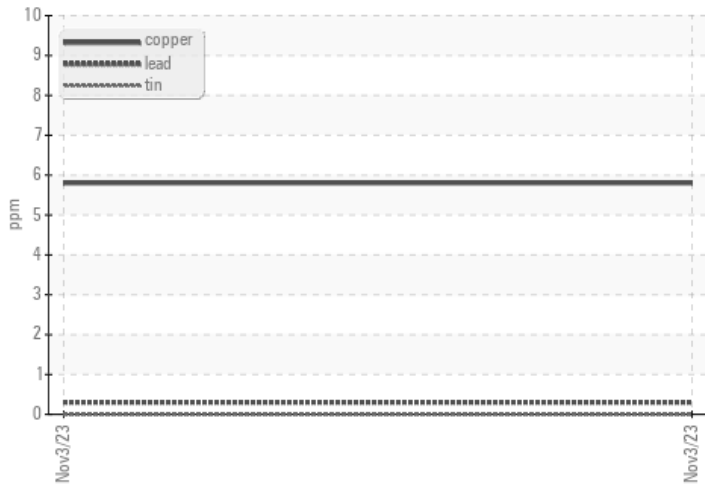


GRAPHS

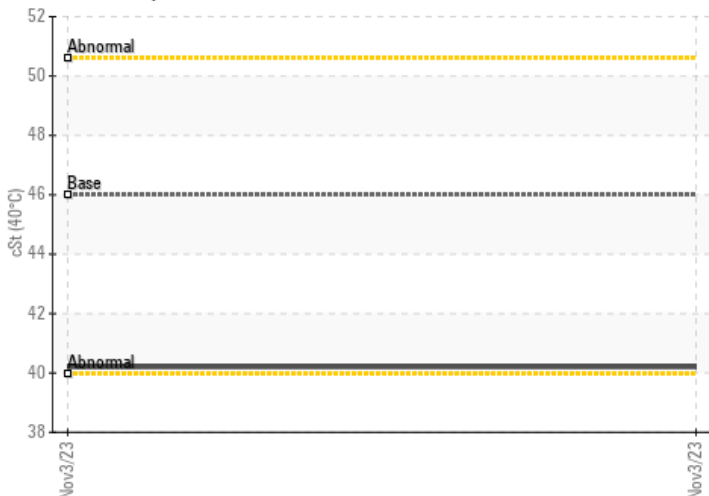
Ferrous Alloys



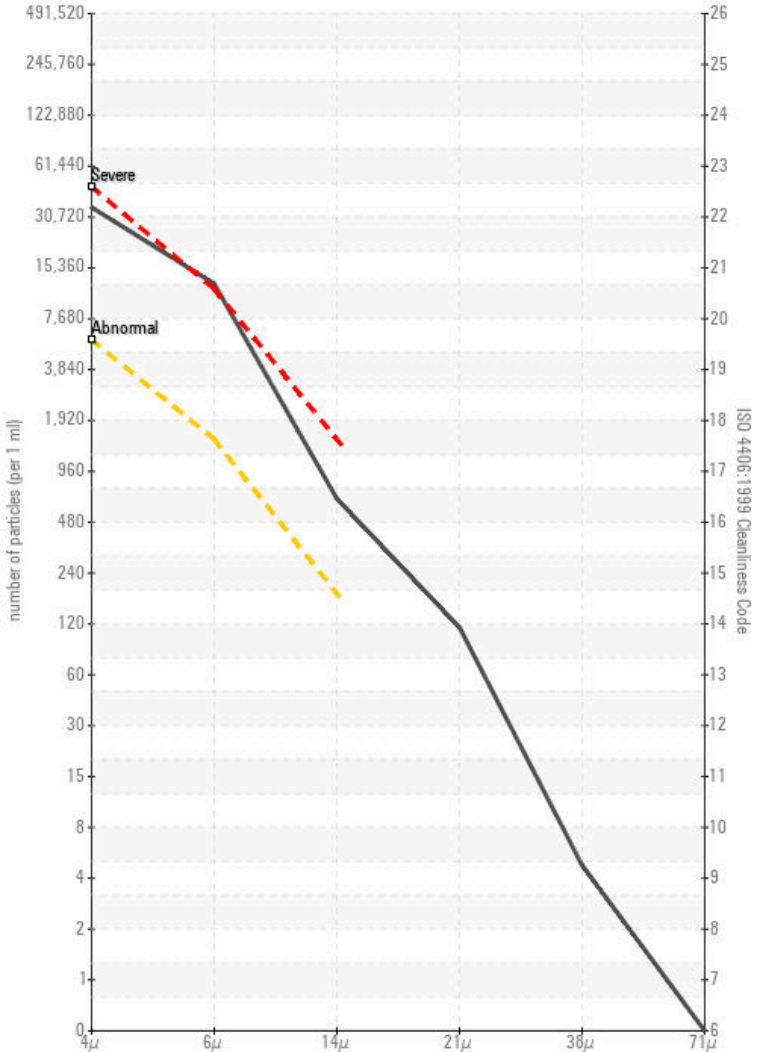
Non-ferrous Metals



Viscosity @ 40°C



Particle Count



Acid Number

