

## **CONSTRUCTION EQUIPMENT**

SW-26252-2 MAVERICK VOLVO L220H 3371 - DIESEL ENGINE

Sample No: VCP443480

Fuel

Silicon

Sodium

Potassium

Oil Type: VOLVO ULTRA DIESEL ENGINE OIL 15W40 VDS-3

<1.0

**4** 

**2** 

**1** 

**Job No:** SW-26252-2 MAVERICK

%

ppm

ppm

ppm

SAMPLE II	NFORMATION			
Sample Number	-	VCP443480	VCP418718	 
Sample Date		02 Nov 2023	11 Jul 2023	 
Machine Hours		2742	2147	 
Oil Hours		550	600	 
Oil Changed		Changed	Changed	 
Sample Status		ABNORMAL	ABNORMAL	 
OIL CONDI	TION			
Visc @ 100°C	cSt	<b>12.9</b>	<b>12.5</b>	 
Base Number (BN)	mg KOH/g	■8.3	□7.4	 
Oxidation (PA)	%	62	68	 
CONTAMI	NATION			
Soot %	%	■ 0.2	■ 0.3	 
Nitration (PA)	%	63	76	 
Sulfation (PA)	%	56	58	 
Glycol	%	NEG	NEG	 

VOLVO				
WEAR I	METALS			
Iron	ppm	<b>6</b>	<b>1</b> 0	 
Copper	ppm	<b>△</b> 37	<u>▲</u> 158	 
Lead	ppm	■0	<b>2</b>	 
Tin	ppm	<b>■</b> <1	<b>1</b>	 
Aluminum	ppm	<b>■3</b>	<b>2</b>	 
Chromium	ppm	<b>■&lt;1</b>	0	 
Molybdenum	ppm	<b>62</b>	<b>6</b> 3	 
Nickel	ppm	<b>■&lt;1</b>	<b>-</b> <1	 
Titanium	ppm	<1	<1	 
Silver	ppm	<b>■</b> 0	0	 
Manganese	ppm	<b>■</b> 0	<b>1</b>	 
Vanadium	ppm	<1	<1	 

< 1.0

**7** 

**2** 

ADDITIVES							
Calcium	ppm	<b>1109</b>	<b>1382</b>				
Magnesium	ppm	<b>925</b>	813				
Zinc	ppm	<b>1247</b>	<b>1231</b>				
Phosphorus	ppm	<b>1036</b>	995				
Barium	ppm	<b>7</b>	<b>0</b>				
Boron	ppm	<b>2</b>	<b>2</b> 0				



## ARNOLD MACHINERY COMPANY

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## Diagnosis

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. The copper level has decreased, but is still abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

Depot:VOLVO8770Unique No:10737804Signed:Don BaldridgeReport Date:14 Nov 2023



## **CONSTRUCTION EQUIPMENT**





