



CONSTRUCTION EQUIPMENT

W02007722-2 VOLVO A25G 752237 - DIESEL ENGINE



Sample No: VCP418748
Oil Type: MOBIL 15W40
Job No: W02007722-2



SAMPLE INFORMATION

Sample Number	VCP418748	VCP390522	VCP377797	VCP361819
Sample Date	14 Nov 2023	27 Apr 2023	30 Aug 2022	04 May 2022
Machine Hours	3614	2968	2148	1554
Oil Hours	1300	500	500	500
Oil Changed	Changed	Changed	Changed	Changed
Sample Status	ATTENTION	ATTENTION	ATTENTION	ATTENTION

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OIL CONDITION

Visc @ 100°C	cSt	▲ 12.3	▲ 11.9	▲ 12.4	▲ 11.8
Base Number (BN)	mg KOH/g	■ 8.5	■ 7.5	■ 9.7	■ 10.5
Oxidation (PA)	%	69	64	64	82



CONTAMINATION

Soot %	%	■ 0.2	■ 0.1	■ 0.2	■ 0.1
Nitration (PA)	%	63	61	63	60
Sulfation (PA)	%	61	53	57	64
Glycol	%	NEG	NEG	NEG	NEG
Fuel	%	<1.0	<1.0	<1.0	<1.0
Silicon	ppm	■ 4	■ 5	■ 4	■ 3
Sodium	ppm	■ 2	■ <1	■ <1	■ 2
Potassium	ppm	■ 0	■ <1	■ <1	■ 0



WEAR METALS

Iron	ppm	■ 4	■ 6	■ 6	■ 6
Copper	ppm	■ 2	■ 3	■ 4	■ 11
Lead	ppm	■ 0	■ 0	■ <1	■ <1
Tin	ppm	■ <1	■ <1	■ <1	■ 1
Aluminum	ppm	■ 3	■ 2	■ <1	■ <1
Chromium	ppm	■ 0	■ <1	■ <1	■ <1
Molybdenum	ppm	■ 88	■ 75	■ 52	■ 43
Nickel	ppm	■ 0	■ <1	■ <1	■ 0
Titanium	ppm	0	0	0	<1
Silver	ppm	■ 0	■ <1	<1	<1
Manganese	ppm	■ <1	■ <1	■ <1	■ <1
Vanadium	ppm	0	0	0	0



ADDITIVES

Calcium	ppm	■ 1460	■ 1453	■ 1230	■ 1626
Magnesium	ppm	■ 608	■ 691	■ 799	■ 443
Zinc	ppm	■ 929	■ 1085	■ 1142	■ 1015
Phosphorus	ppm	■ 780	■ 905	■ 988	■ 886
Barium	ppm	■ 0	■ 0	■ 0	■ 0
Boron	ppm	■ 180	■ 127	■ 23	■ 69

Diagnosis

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.

Depot: VOLVO0002
Unique No: 10743054
Signed: Don Baldrige
Report Date: 19 Nov 2023



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GRAPHS

