

Sample No: VCP429254

Silicon

Sodium

Potassium

Oil Type: **VOLVO SUPER HYDRAULIC OIL 46**

Job No: 607424 APTIM

ppm

ppm

ppm

SAMPLE IN	IFORMATION						
Sample Number		VCP429254	VCP420408				
Sample Date		13 Oct 2023	19 Apr 2023				
Machine Hours		8468	7977				
Oil Hours		4000	2000				
Oil Changed		Changed	Not Changd				
Sample Status		NORMAL	NORMAL				
OIL CONDITION							
Visc @ 40°C	cSt	46.8	44.1				
Acid Number (AN)	mg KOH/g	■0.39	□ 0.42				
CONTAMIN	IATION						
Water	%	NEG	NEG				
Particles >4µm		1974	8591				
Particles >6µm		■ 546	1784				
Particles > 14µm		63	114				
ISO 4406:1999 (c)		18/16/13	20/18/14				

■8

0

2

WEAR	METALC			
WEAR	AC I HT2			
Iron	ppm	10	1 0	
Copper	ppm	11	1 0	
Lead	ppm	5	5	
Tin	ppm	■<1	1	
Aluminum	ppm	2	0	
Chromium	ppm	■<1	- <1	
Molybdenum	ppm	■<1	< 1	
Nickel	ppm	■<1	1	
Titanium	ppm	<1	0	
Silver	ppm	0	0	
Manganese	ppm	■<1	< 1	
Vanadium	ppm	0	0	

17

7

12

ADDITIVES								
Calcium	ppm	■89	■80					
Magnesium	ppm	■5	■8					
Zinc	ppm	454	462					
Phosphorus	ppm	■368	■364					
Barium	ppm	■ 9	□0					
Boron	ppm	■0	■0					



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Diagnosis

Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Depot: VOLVO0093 **Unique No:** 10753094 Signed: Wes Davis Report Date: 22 Nov 2023



CONSTRUCTION EQUIPMENT





GRAPHS

