



# CONSTRUCTION EQUIPMENT

SWO-067551 VOLVO EC300E 310346 - SWING DRIVE



**Sample No:** VCP445734  
**Oil Type:** GEAR OIL SAE 90W140  
**Job No:** SWO-067551



## SAMPLE INFORMATION

Sample Number	<b>VCP445734</b>	VCP380803	VCP384129	VCP357756
Sample Date	<b>16 Nov 2023</b>	16 Jan 2023	05 Oct 2022	25 Mar 2022
Machine Hours	<b>8510</b>	7568	7067	6010
Oil Hours	<b>0</b>	0	0	0
Oil Changed	<b>Changed</b>	Not Chngd	Changed	Changed
Sample Status	<b>SEVERE</b>	SEVERE	SEVERE	ABNORMAL

### WHITAKER CONTRACTING

692 CONVICT CAMP RD  
GUNTERVILLE, AL  
US 35976

Contact: BROTHER WHITAKER  
BrotherWhitaker@whitaker-contracting.com  
T: (256)298-3905  
F:



## OIL CONDITION

Visc @ 40°C	cSt	<b>361</b>	356	424	302
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## CONTAMINATION

Water	%	<b>3.78</b>	5.93	11.2	0.600
Silicon	ppm	<b>12</b>	5	7	5
Sodium	ppm	<b>3</b>	<1	7	0
Potassium	ppm	<b>&lt;1</b>	4	<1	1



## WEAR METALS

Iron	ppm	<b>55</b>	32	73	69
Copper	ppm	<b>4</b>	2	4	2
Lead	ppm	<b>0</b>	2	<1	<1
Tin	ppm	<b>&lt;1</b>	3	<1	0
Aluminum	ppm	<b>3</b>	<1	2	<1
Chromium	ppm	<b>&lt;1</b>	<1	1	<1
Molybdenum	ppm	<b>1</b>	3	2	4
Nickel	ppm	<b>&lt;1</b>	<1	7	0
Titanium	ppm	<b>&lt;1</b>	<1	<1	0
Silver	ppm	<b>&lt;1</b>	0	0	<1
Manganese	ppm	<b>&lt;1</b>	<1	1	<1
Vanadium	ppm	<b>0</b>	<1	<1	0



## ADDITIVES

Calcium	ppm	<b>102</b>	119	70	58
Magnesium	ppm	<b>15</b>	30	13	24
Zinc	ppm	<b>74</b>	98	53	56
Phosphorus	ppm	<b>1027</b>	947	786	952
Barium	ppm	<b>0</b>	0	0	0
Boron	ppm	<b>143</b>	128	90	172

## Diagnosis

We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a high concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. There is a high amount of visible silt present in the sample. The oil is no longer serviceable due to the presence of contaminants.

**Depot:** WHIGUN  
**Unique No:** 10754572  
**Signed:** Jonathan Hester  
**Report Date:** 27 Nov 2023



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## GRAPHS

