



# CONSTRUCTION EQUIPMENT

SW1026784-1 TERRA FI VOLVO L180H 5574 - DIESEL ENGINE



**Sample No:** VCP397962  
**Oil Type:** VOLVO 15W30  
**Job No:** SW1026784-1 TERRA FI



## SAMPLE INFORMATION

Sample Number	VCP397962	VCP353749	---	---
Sample Date	16 Nov 2023	19 Dec 2022	---	---
Machine Hours	3029	1141	---	---
Oil Hours	0	0	---	---
Oil Changed	Changed	Changed	---	---
Sample Status	ABNORMAL	ABNORMAL	---	---

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## OIL CONDITION

Visc @ 100°C	cSt	13.2	12.7	---	---
Base Number (BN)	mg KOH/g	5.6	6.8	---	---
Oxidation (PA)	%	75	57	---	---

## CONTAMINATION

Water	%	NEG	NEG	---	---
Soot %	%	0.5	0.3	---	---
Nitration (PA)	%	78	73	---	---
Sulfation (PA)	%	63	54	---	---
Glycol	%	NEG	NEG	---	---
Fuel	%	<1.0	<1.0	---	---
Silicon	ppm	10	7	---	---
Sodium	ppm	4	<1	---	---
Potassium	ppm	<1	2	---	---

## WEAR METALS

Iron	ppm	18	12	---	---
Copper	ppm	27	40	---	---
Lead	ppm	2	2	---	---
Tin	ppm	2	2	---	---
Aluminum	ppm	<1	1	---	---
Chromium	ppm	<1	<1	---	---
Molybdenum	ppm	56	55	---	---
Nickel	ppm	4	<1	---	---
Titanium	ppm	0	0	---	---
Silver	ppm	0	0	---	---
Manganese	ppm	<1	<1	---	---
Vanadium	ppm	0	0	---	---

## ADDITIVES

Calcium	ppm	1339	1616	---	---
Magnesium	ppm	808	788	---	---
Zinc	ppm	1286	1353	---	---
Phosphorus	ppm	878	1028	---	---
Barium	ppm	0	0	---	---
Boron	ppm	5	5	---	---

## Diagnosis

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. The copper level has decreased, but is still abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

**Depot:** VOLVO5856  
**Unique No:** 10762487  
**Signed:** Don Baldrige  
**Report Date:** 29 Nov 2023



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## GRAPHS

