

CONSTRUCTION EQUIPMENT 622085 VOLVO A40G 352851 - BRAKE COOLING SYSTEM

Sample No: VCP433364 Oil Type: VOLVO WB 102

Job No: 622085

| SAMPLE | INFORMATION | | | | |
|---------------|-------------|---------------|--------------------|--------------|---------------|
| Sample Number | | VCP433364 | VCP411353 | VCP385559 | VCP362325 |
| Sample Date | | 06 Nov 2023 | 12 Apr 2023 | 07 Oct 2022 | 17 Mar 2022 |
| Machine Hours | | 4099 | 3090 | 2036 | 1095 |
| Oil Hours | | 4099 | 3090 | 1500 | 1095 |
| Oil Changed | | Changed | Not Changd | Not Changd | Not Changd |
| Sample Status | | ABNORMAL | ABNORMAL | NORMAL | NORMAL |
| Sumple Status | | 7151101111712 | / (DI VOI (IVI) (E | TYOTHIN LE | TYOTHY E |
| VOLVO | | | | | |
| OIL CONI | DITION | | | | |
| Visc @ 40°C | cSt | 43.1 | □40.6 | 43.2 | 41.5 |
| VOLVO | | | | | |
| CUNTAN | IINATION | | | | |
| | | NEC | NEC | NEC | NEC |
| Water | % | NEG | NEG | NEG | NEG |
| Silicon | ppm | ■17 | 1 7 | ■ 19 | □ 18 |
| Sodium | ppm | ■13 | 8 | 5 | 1 0 |
| Potassium | ppm | ■1 | 0 | 2 | 0 |
| VOLVO | | | | | |
| WEAR M | IETALS | | | | |
| Iron | ppm | ■ 21 | 1 5 | 1 5 | 1 3 |
| Copper | ppm | 481 | <u>^</u> 211 | ■151 | □92 |
| Lead | ppm | ■8 | 0 | - < 1 | < 1 |
| Tin | ppm | ■<1 | 0 | | <1 |
| Aluminum | ppm | 2 | 1 | 2 | 1 |
| Chromium | ppm | ■2 | < 1 | < 1 | - <1 |
| Molybdenum | ppm | 1 | 2 | 2 | < 1 |
| Nickel | ppm | ■ 5 | 5 | 2 | 4 |
| Titanium | ppm | <1 | 0 | <1 | 0 |
| Silver | ppm | 0 | 0 | 0 | <1 |
| Manganese | ppm | 2 | 2 | 1 | <1 |
| Vanadium | ppm | <1 | 0 | <1 | 0 |
| | | | | | |
| ADDITIV | ES | | | | |
| Calcium | ppm | ■3446 | ■ 3676 | 3747 | □ 3816 |
| Magnesium | ppm | ■19 | 17 | 1 6 | 11 |
| Zinc | ppm | ■1437 | 1544 | □ 1588 | □ 1521 |
| Phosphorus | ppm | 1213 | 1283 | ■ 1268 | ■ 1280 |
| Barium | ppm | ■0 | 0 | 0 | 0 |
| Boron | ppm | ■109 | 133 | ■128 | □ 146 |
| | | | _ | _ | _ |



RIPA AND ASSOCIATES

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Diagnosis

The fluid change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. The copper level is abnormal. All other component wear rates are normal. There is no indication of any contamination in the fluid. The condition of the fluid is acceptable for the time in service.

Depot: **RIPTAM Unique No:** 10765268 Signed: Don Baldridge Report Date: 03 Dec 2023



CONSTRUCTION EQUIPMENT





