



# CONSTRUCTION EQUIPMENT

## X13679 VOLVO A25G 752684 - HYDRAULIC SYSTEM



**Sample No:** VCP404807  
**Oil Type:** VOLVO SUPER HYDRAULIC OIL 46  
**Job No:** X13679



### SAMPLE INFORMATION

Sample Number	VCP404807	---	---	---
Sample Date	28 Nov 2023	---	---	---
Machine Hours	1192	---	---	---
Oil Hours	1192	---	---	---
Oil Changed	Not Changed	---	---	---
Sample Status	ABNORMAL	---	---	---

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### OIL CONDITION

Visc @ 40°C	cSt	█ 43.9	---	---	---
Acid Number (AN)	mg KOH/g	█ 0.40	---	---	---



### CONTAMINATION

Water	%	NEG	---	---	---
Particles >4µm		█ 24169	---	---	---
Particles >6µm		▲ 7489	---	---	---
Particles >14µm		▲ 406	---	---	---
ISO 4406:1999 (c)		22/20/16	---	---	---
Silicon	ppm	█ 3	---	---	---
Sodium	ppm	█ 0	---	---	---
Potassium	ppm	█ 0	---	---	---

### Diagnosis

The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



### WEAR METALS

Iron	ppm	█ 2	---	---	---
Copper	ppm	█ <1	---	---	---
Lead	ppm	█ <1	---	---	---
Tin	ppm	█ 0	---	---	---
Aluminum	ppm	█ 0	---	---	---
Chromium	ppm	█ 0	---	---	---
Molybdenum	ppm	█ 0	---	---	---
Nickel	ppm	█ 0	---	---	---
Titanium	ppm	0	---	---	---
Silver	ppm	0	---	---	---
Manganese	ppm	█ 0	---	---	---
Vanadium	ppm	0	---	---	---



### ADDITIVES

Calcium	ppm	█ 56	---	---	---
Magnesium	ppm	█ 0	---	---	---
Zinc	ppm	█ 424	---	---	---
Phosphorus	ppm	█ 316	---	---	---
Barium	ppm	█ 0	---	---	---
Boron	ppm	█ 0	---	---	---

**Depot:** VOLVO6241  
**Unique No:** 10768142  
**Signed:** Wes Davis  
**Report Date:** 05 Dec 2023

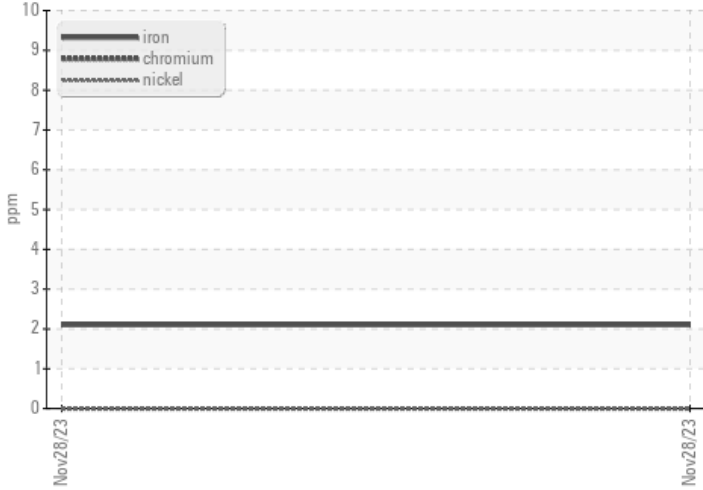


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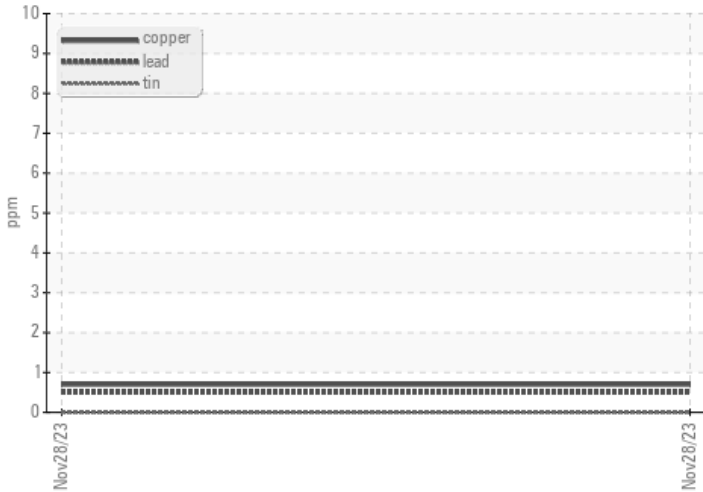


## GRAPHS

### Ferrous Alloys



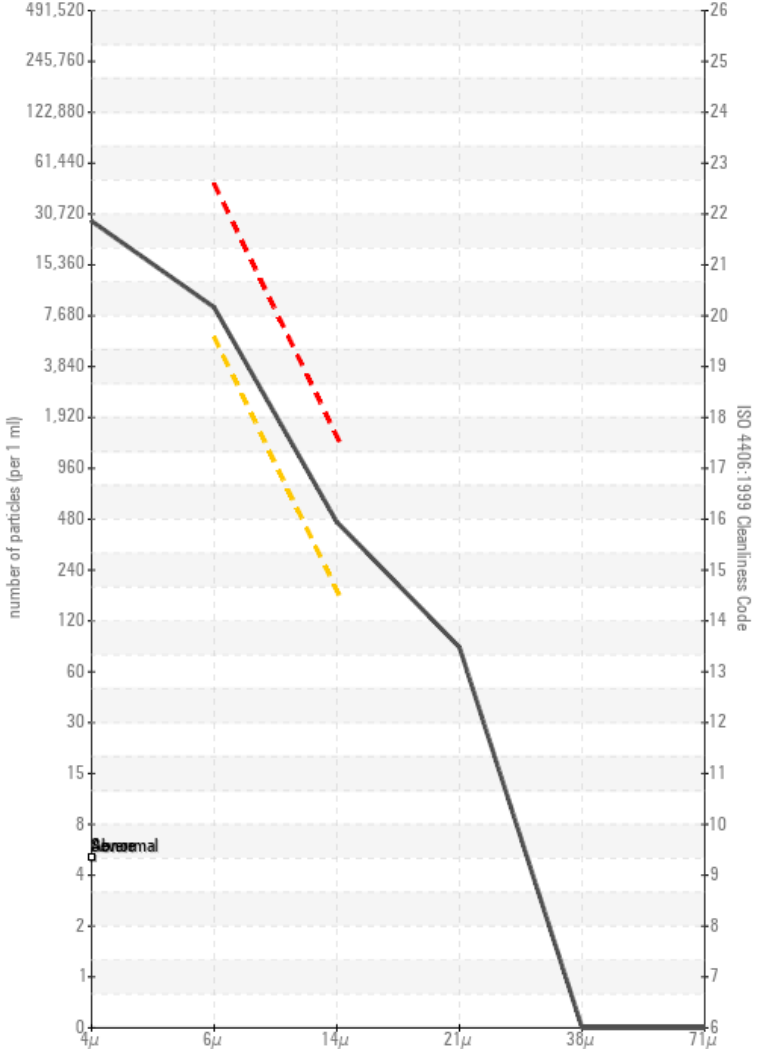
### Non-ferrous Metals



### Viscosity @ 40°C



### Particle Count



### Acid Number

