



CONSTRUCTION EQUIPMENT

SW-27009-2 CASTLE VA VOLVO EC350EL 310786 - HYDRAULIC SYSTEM



Sample No: VCP412572
Oil Type: VOLVO SUPER HYDRAULIC OIL 46
Job No: SW-27009-2 CASTLE VA



SAMPLE INFORMATION

Sample Number	VCP412572	VCP383489	VCP346990	---
Sample Date	29 Nov 2023	06 Jan 2023	14 Mar 2022	---
Machine Hours	8434	6328	4344	---
Oil Hours	2090	2000	0	---
Oil Changed	Changed	Changed	Changed	---
Sample Status	NORMAL	NORMAL	NORMAL	---

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OIL CONDITION

Visc @ 40°C	cSt	42.5	41.5	40.9	---
Acid Number (AN)	mg KOH/g	0.41	0.41	0.54	---



CONTAMINATION

Water	%	NEG	NEG	NEG	---
Particles >4µm		158	349	3436	---
Particles >6µm		64	105	74	---
Particles >14µm		11	9	10	---
ISO 4406:1999 (c)		14/13/11	16/14/10	19/13/10	---
Silicon	ppm	6	5	6	---
Sodium	ppm	2	<1	0	---
Potassium	ppm	0	0	2	---

Diagnosis

Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



WEAR METALS

Iron	ppm	2	4	7	---
Copper	ppm	8	10	16	---
Lead	ppm	0	0	<1	---
Tin	ppm	0	0	<1	---
Aluminum	ppm	<1	1	2	---
Chromium	ppm	4	2	5	---
Molybdenum	ppm	0	2	<1	---
Nickel	ppm	0	0	0	---
Titanium	ppm	0	0	0	---
Silver	ppm	0	0	0	---
Manganese	ppm	<1	0	<1	---
Vanadium	ppm	0	0	0	---



ADDITIVES

Calcium	ppm	102	151	81	---
Magnesium	ppm	14	28	2	---
Zinc	ppm	420	472	510	---
Phosphorus	ppm	342	373	399	---
Barium	ppm	0	0	0	---
Boron	ppm	0	0	0	---

Depot: VOLVO8770
Unique No: 10776123
Signed: Wes Davis
Report Date: 07 Dec 2023

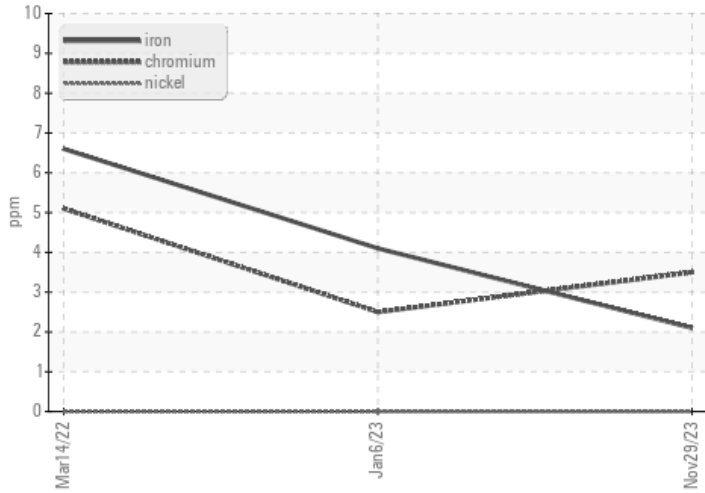


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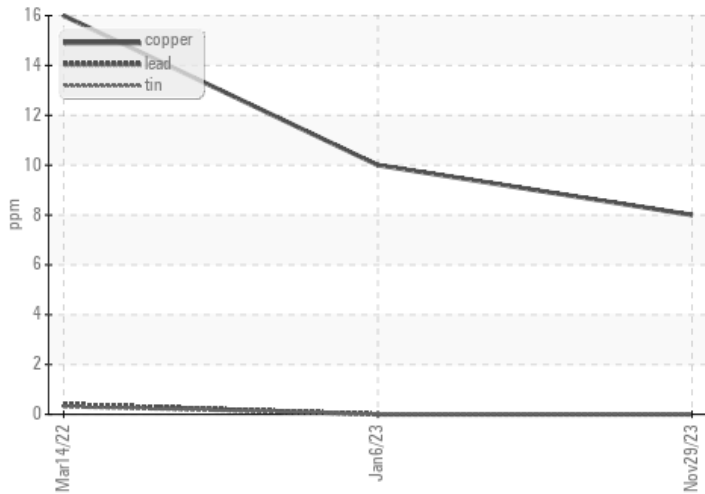


GRAPHS

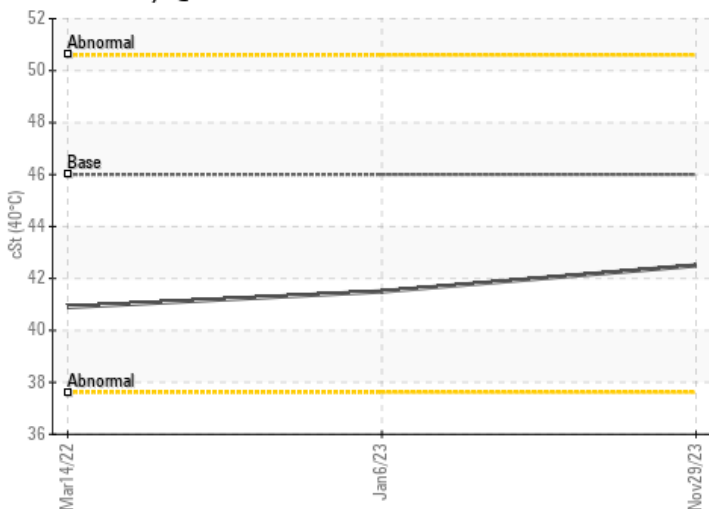
Ferrous Alloys



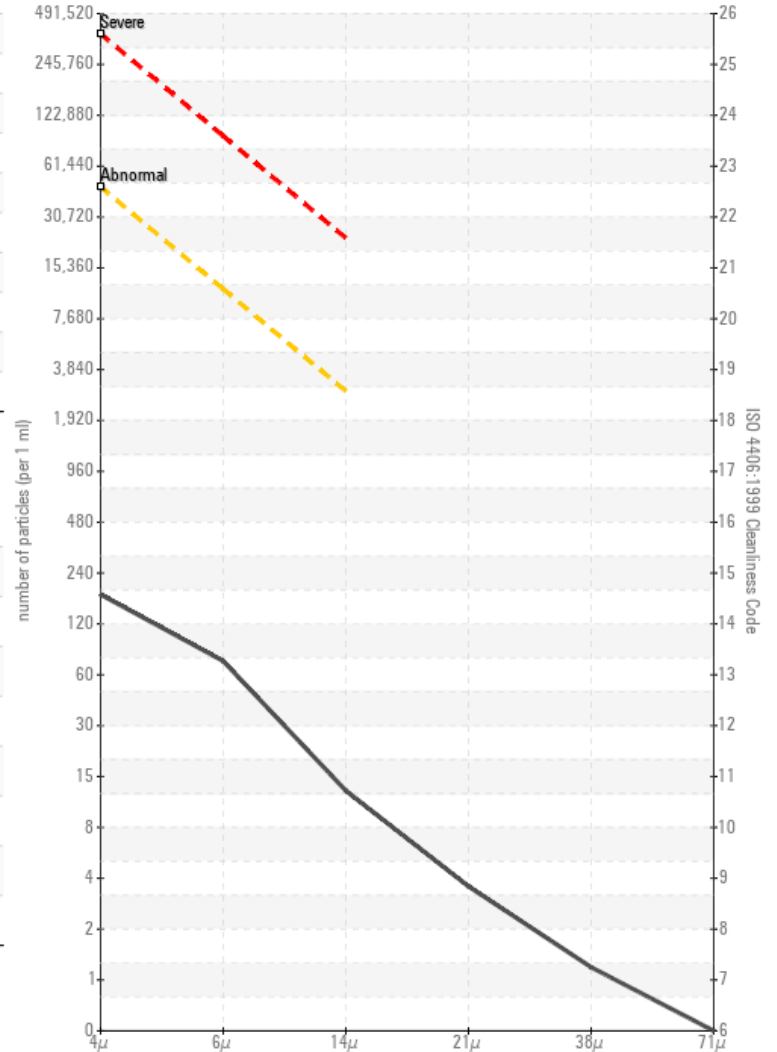
Non-ferrous Metals



Viscosity @ 40°C



Particle Count



Acid Number

