

## **CONSTRUCTION EQUIPMENT**

634767 INT TILE VOLVO L45H 4222098 - DIESEL ENGINE



Oil Type: VOLVO ULTRA DIESEL ENGINE OIL 15W40 VDS-3

**Job No:** 634767 INT TILE

VOLVO				
SAMPLE IN	IFORMATION			
	u our milion	VCP440730	VCP382995	 
Sample Number				
Sample Date Machine Hours		02 Dec 2023	02 Nov 2022	 
		2153	971	 
Oil Hours		0	0	 
Oil Changed		N/A	Changed	 
Sample Status		ABNORMAL	ABNORMAL	 
VOLVO				
OIL CONDI	TION			
Visc @ 100°C	cSt	<b>□</b> 13.4	<u>▲</u> 11.1	 
Base Number (BN)	mg KOH/g	<b>8.1</b>	■8.9	 
Oxidation (PA)	%	96	91	 
Oxidation (1 A)	70	30	51	
VOLVO				
CONTAMIN	IATION			
Water	%	NEG	NEG	 
Soot %	%	<b>0.5</b>	■0.6	 
Nitration (PA)	%	86	88	 
Sulfation (PA)	%	66	68	 
Glycol	%	NEG	NEG	 
Fuel	%	<1.0	0.1	 
Silicon	ppm	<u> </u>	<b>△</b> 39	 
Sodium	ppm	<b>4</b>	<b>5</b>	 
Potassium	ppm	<b>1</b>	□0	 
WEAR MET	TAIC			
_	I WL7	·		
Iron	ppm	■ 36	<b>6</b> 7	 
Copper	ppm	<b>■</b> 6	<b>2</b> 2	 
Lead	ppm	<b>■</b> <1	■3	 
Tin	ppm	<b>2</b>	<b>6</b>	 
Aluminum	ppm	<b>5</b>	<b>1</b> 1	 
Chromium	ppm	<b>■1</b>	<b>3</b>	 
Molybdenum	ppm	<b>48</b>	■37	 
Nickel	ppm	<b>■</b> <1	<b>0</b>	 
Titanium	ppm	0	<1	 
Silver	ppm	<b>■</b> 0	0	 
Manganese	ppm	<b>■</b> <1	<b>6</b>	 
Vanadium	ppm	0	0	 
ADDITIVES	7			
_		<b>1700</b>	T 1400	
Calcium	ppm	■ 1798 ■ 506	■ 1498	 
Magnesium	ppm	<b>■</b> 586	582	 
Zinc	ppm	<b>1246</b>	■1099	 



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## Diagnosis

F: (407)659-8720

No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. Elemental level of silicon (Si) above normal. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

Depot:VOLVO0096Unique No:10780123Signed:Don BaldridgeReport Date:13 Dec 2023

**0** 

ppm

ppm

ppm

Phosphorus

Barium

Boron



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