

## **CONSTRUCTION EQUIPMENT**

646154 GERDAU SENNEBOGEN 825 3313 - FRONT LEFT FINAL DR

Sample No: VCP434054

Oil Type: VOLVO PREMIUM GEAR OIL 80W-90 GL-5

**Job No:** 646154 GERDAU

CAMPI F	INFORMAT	ION			
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Sample Number		VCP434054	VCP403862		
Sample Date		13 Dec 2023	11 Jan 2023		
Machine Hours		3721	2845		
Oil Hours		721	1000		
Oil Changed		Changed	Changed		
Sample Status		NORMAL	NORMAL		
OIL CONI	DITION				
Visc @ 40°C	cSt	<b>141</b>	<b>130</b>		
CONTAM	INATION				
14/ 1	0/	NEC	NIEC	-	

CONTAMINATION						
Water	%	NEG	NEG			
Silicon	ppm	<b>7</b>	<b>4</b>			
Sodium	ppm	<b>13</b>	■8			
Potassium	ppm	<b>2</b>	<b>0</b>			

WEAR	METALS			
Iron	ppm	<b>193</b>	□ 44	 
Copper	ppm	<b>■28</b>	<b>1</b> 1	 
Lead	ppm	<b>□</b> <1	<b>0</b>	 
Tin	ppm	<b>■&lt;1</b>	<b>0</b>	 
Aluminum	ppm	<b>■</b> 3	< 1	 
Chromium	ppm	■1	<b>-</b> <1	 
Molybdenum	ppm	<b>■&lt;1</b>	<u> </u>	 
Nickel	ppm	<b>■&lt;1</b>	<b>0</b>	 
Titanium	ppm	<1	0	 
Silver	ppm	0	0	 
Manganese	ppm	<b>6</b>	<b>1</b>	 
Vanadium	ppm	0	0	 

ADDIT	Zavi			
Calcium	ppm	<b>156</b>	<b>193</b>	 
Magnesium	ppm	■8	<b>9</b>	 
Zinc	ppm	<b>78</b>	<b>67</b>	 
Phosphorus	ppm	<b>1648</b>	■978	 
Barium	ppm	<b>10</b>	<b>0</b>	 
Boron	ppm	<b>■</b> 36	12	 



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## Diagnosis

Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot:VOLVO2990Unique No:10794916Signed:Jonathan HesterReport Date:21 Dec 2023



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