



# CONSTRUCTION EQUIPMENT

10075 ENVIROVANTAGE VOLVO EC380E 314814 - REAR RIGHT FINAL DRIVE



**Sample No:** VCP413933  
**Oil Type:** CHEVRON DELO GEAR ESI OIL 85W140  
**Job No:** 10075 ENVIROVANTAGE



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## SAMPLE INFORMATION

Sample Number	VCP413933	VCP360329	---	---
Sample Date	13 Dec 2023	18 Mar 2022	---	---
Machine Hours	2128	607	---	---
Oil Hours	0	0	---	---
Oil Changed	Changed	Changed	---	---
Sample Status	SEVERE	ABNORMAL	---	---



## OIL CONDITION

Visc @ 40°C	cSt	█ 289	178	---	---
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## CONTAMINATION

Water	%	NEG	NEG	---	---
Silicon	ppm	🔴 1225	▲ 102	---	---
Sodium	ppm	█ 5	█ 2	---	---
Potassium	ppm	█ 34	█ 4	---	---



## WEAR METALS

Iron	ppm	🔴 3931	█ 135	---	---
Copper	ppm	█ 7	█ 0	---	---
Lead	ppm	█ 1	█ 0	---	---
Tin	ppm	█ 0	█ 0	---	---
Aluminum	ppm	▲ 157	▲ 29	---	---
Chromium	ppm	🔴 41	█ 5	---	---
Molybdenum	ppm	█ 5	<1	---	---
Nickel	ppm	█ 4	0	---	---
Titanium	ppm	█ 18	2	---	---
Silver	ppm	0	<1	---	---
Manganese	ppm	█ 32	3	---	---
Vanadium	ppm	<1	0	---	---



## ADDITIVES

Calcium	ppm	█ 51	16	---	---
Magnesium	ppm	█ 25	3	---	---
Zinc	ppm	█ 10	0	---	---
Phosphorus	ppm	█ 823	354	---	---
Barium	ppm	█ 11	2	---	---
Boron	ppm	█ 84	8	---	---

## Diagnosis

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Gear wear is indicated. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The oil is no longer serviceable due to the presence of contaminants.

**Depot:** VOLV00150  
**Unique No:** 10794919  
**Signed:** Jonathan Hester  
**Report Date:** 21 Dec 2023



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## VOLVO GRAPHS

