



# CONSTRUCTION EQUIPMENT

## ASTEC GT4280 225285 - LEFT FINAL DRIVE



**Sample No:** VCP412487  
**Oil Type:** VOLVO PREMIUM GEAR OIL 85W-140 GL-5  
**Job No:**



### SAMPLE INFORMATION

|               |             |     |     |     |
|---------------|-------------|-----|-----|-----|
| Sample Number | VCP412487   | --- | --- | --- |
| Sample Date   | 15 Dec 2023 | --- | --- | --- |
| Machine Hours | 2565        | --- | --- | --- |
| Oil Hours     | 0           | --- | --- | --- |
| Oil Changed   | Changed     | --- | --- | --- |
| Sample Status | ABNORMAL    | --- | --- | --- |

**ALTA EQUIPMENT COMPANY**  
 5151 DR MARTIN LUTHER KING BLVD  
 FORT MYERS, FL  
 US 33905  
 Contact: TODD LARK  
 tlark@altaequipfl.com  
 T:  
 F: (239)481-3302



### OIL CONDITION

|             |     |       |     |     |     |
|-------------|-----|-------|-----|-----|-----|
| Visc @ 40°C | cSt | █ 143 | --- | --- | --- |
|-------------|-----|-------|-----|-----|-----|



### CONTAMINATION

|           |     |     |     |     |     |
|-----------|-----|-----|-----|-----|-----|
| Water     | %   | NEG | --- | --- | --- |
| Silicon   | ppm | █ 2 | --- | --- | --- |
| Sodium    | ppm | █ 3 | --- | --- | --- |
| Potassium | ppm | █ 2 | --- | --- | --- |



### WEAR METALS

|            |     |       |     |     |     |
|------------|-----|-------|-----|-----|-----|
| Iron       | ppm | █ 251 | --- | --- | --- |
| Copper     | ppm | █ 5   | --- | --- | --- |
| Lead       | ppm | █ <1  | --- | --- | --- |
| Tin        | ppm | █ 0   | --- | --- | --- |
| Aluminum   | ppm | █ <1  | --- | --- | --- |
| Chromium   | ppm | █ 7   | --- | --- | --- |
| Molybdenum | ppm | █ <1  | --- | --- | --- |
| Nickel     | ppm | █ <1  | --- | --- | --- |
| Titanium   | ppm | <1    | --- | --- | --- |
| Silver     | ppm | 0     | --- | --- | --- |
| Manganese  | ppm | █ 11  | --- | --- | --- |
| Vanadium   | ppm | <1    | --- | --- | --- |



### ADDITIVES

|            |     |       |     |     |     |
|------------|-----|-------|-----|-----|-----|
| Calcium    | ppm | █ 12  | --- | --- | --- |
| Magnesium  | ppm | █ 0   | --- | --- | --- |
| Zinc       | ppm | █ 0   | --- | --- | --- |
| Phosphorus | ppm | █ 219 | --- | --- | --- |
| Barium     | ppm | █ 0   | --- | --- | --- |
| Boron      | ppm | █ 0   | --- | --- | --- |

### Diagnosis

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The condition of the oil is acceptable for the time in service.

**Depot:** VOLVO0090  
**Unique No:** 10796068  
**Signed:** Jonathan Hester  
**Report Date:** 22 Dec 2023



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## GRAPHS

