



CONSTRUCTION EQUIPMENT

SW1027121 UPULL/PAY VOLVO EC220EL 310461 - REAR LEFT FINAL DRIVE



Sample No: VCE197707
Oil Type: GEAR OIL SAE 80W90
Job No: SW1027121 UPULL/PAY



SAMPLE INFORMATION

Sample Number	VCE197707	VCP220053	---	---
Sample Date	19 Dec 2023	16 Apr 2019	---	---
Machine Hours	6369	2188	---	---
Oil Hours	0	0	---	---
Oil Changed	Changed	Not Chngd	---	---
Sample Status	ABNORMAL	ATTENTION	---	---

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OIL CONDITION

Visc @ 40°C	cSt	▲ 56.0	212.6	---	---
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CONTAMINATION

Water	%	NEG	■ 0.108	---	---
Silicon	ppm	■ 6	■ 6	---	---
Sodium	ppm	■ 0	■ <1	---	---
Potassium	ppm	■ <1	■ 26	---	---

Diagnosis

The oil change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. Gear wear is indicated. All other component wear rates are normal. There is no indication of any contamination in the oil. The oil viscosity is lower than normal. Confirm oil type.



WEAR METALS

Iron	ppm	▲ 959	■ 32	---	---
Copper	ppm	■ 1	■ <1	---	---
Lead	ppm	■ <1	■ 0	---	---
Tin	ppm	■ 0	■ 0	---	---
Aluminum	ppm	■ 2	■ <1	---	---
Chromium	ppm	■ 9	■ <1	---	---
Molybdenum	ppm	■ 1	<1	---	---
Nickel	ppm	■ <1	<1	---	---
Titanium	ppm	<1	0	---	---
Silver	ppm	0	<1	---	---
Manganese	ppm	■ 6	<1	---	---
Vanadium	ppm	0	<1	---	---



ADDITIVES

Calcium	ppm	■ 5	48	---	---
Magnesium	ppm	■ 14	4	---	---
Zinc	ppm	■ 30	28	---	---
Phosphorus	ppm	■ 2125	723	---	---
Barium	ppm	■ 10	<1	---	---
Boron	ppm	■ 83	113	---	---

Depot: VOLVO6174
Unique No: 10807691
Signed: Don Baldrige
Report Date: 29 Dec 2023

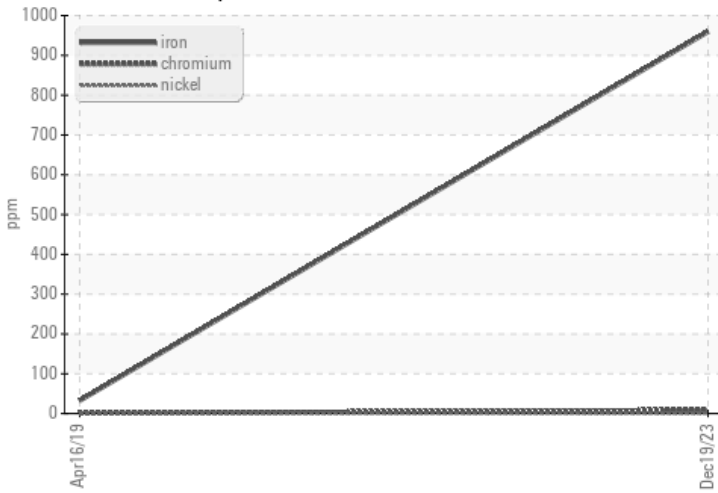


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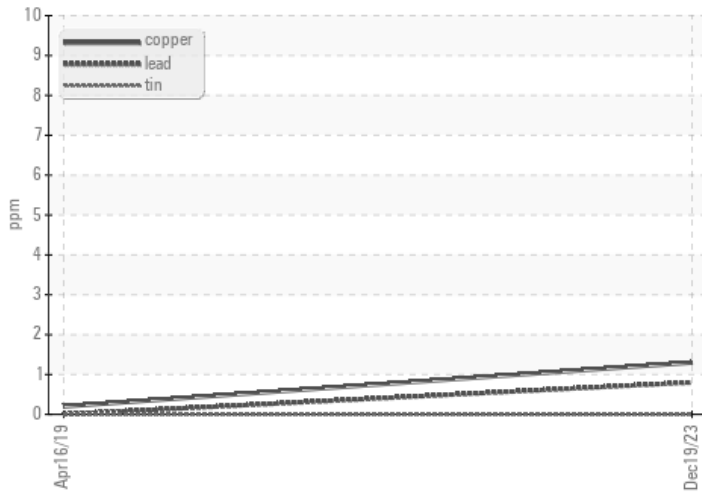


GRAPHS

▲ Ferrous Alloys



Non-ferrous Metals



▲ Viscosity @ 40°C

