

# **CONSTRUCTION EQUIPMENT**

SW1027987 DIAMOND VOLVO A40D 60013 - BOGIE/CENTER LEFT FINAL DRIV

Sample No: VCP369185

Oil Type: GEAR OIL SAE 80W90

Job No: SW1027987 DIAMOND

SAMPLE	E INFORMATION				
Sample Number	_	VCP369185	VC043183	VC016267	
Sample Date		20 Dec 2023	14 Mar 2003	20 Aug 2002	
Machine Hours		4671	2053	1379	
Oil Hours		0	674	1379	
Oil Changed		Changed	Not Changd	Changed	
Sample Status		ATTENTION	ABNORMAL	NORMAL	
VOLVO	DITION				
OIL CON		<u> </u>			
Visc @ 40°C	cSt	<b>295</b>	<u>▲</u> 140.7	136.6	
VOLVO					
CONTAN	MINATION				
Water	%	NEG	NEG	NEG	
Silicon		■36	14	115 □ 15	
Sodium	ppm	<b>■</b> 5	<b>1</b> 4	<b>3</b>	
	ppm	<b>12</b>	0	_	
Potassium	ppm	<u> </u>	U	■16	
VOLVO					
WEAR N	METALS				
Iron	ppm	<b>633</b>	<b>△</b> 661	<b>438</b>	
Copper	ppm	■35	<b>2</b> 7	<b>2</b> 1	
Lead	ppm	■0	<b></b> <1	<b>2</b>	
Tin	ppm	<b>■</b> <1	0	■0	
Aluminum	ppm	<b>■</b> 6	<b>-</b> <1	<b>1</b>	
Chromium	ppm	<b>■</b> 9	<b>1</b> 0	■8	
Molybdenum	ppm	<b>5</b>	0	0	
Nickel	ppm	■3	<b>5</b>	<b>5</b>	
Titanium	ppm	<1	<b>0</b>	<b>-</b> <1	
Silver	ppm	0	<b>0</b>	□0	
Manganese	ppm	<b>12</b>	16	12	
Vanadium	ppm	0	<1	0	
ADDITIV	/FS				
		<b>—100</b>	24	20	
Calcium	ppm	<b>188</b>	24	28	
Magnesium	ppm	<b>21</b>		1	
Zinc	ppm	<b>■</b> 83	15	21	
Phosphorus	ppm	<b>■</b> 962	638	644	
Barium	ppm	<b>0</b>	<1	1	
Boron	ppm	<b>128</b>	1	0	



### ARNOLD MACHINERY COMPANY

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### Diagnosis

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The oil viscosity is higher than normal. Confirm oil type.

Depot:VOLVO6174Unique No:10808692Signed:Don BaldridgeReport Date:02 Jan 2024



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