



# CONSTRUCTION EQUIPMENT

SWO-068518 TAKEUCHI TL6 406002994 - HYDRAULIC SYSTEM



**Sample No:** VCP428708  
**Oil Type:** NOT GIVEN  
**Job No:** SWO-068518



## SAMPLE INFORMATION

Sample Number	VCP428708	VCP380799	---	---
Sample Date	27 Dec 2023	16 Jan 2023	---	---
Machine Hours	1840	674	---	---
Oil Hours	0	0	---	---
Oil Changed	Not Chngd	Not Chngd	---	---
Sample Status	ABNORMAL	ABNORMAL	---	---

### WHITAKER CONTRACTING

692 CONVICT CAMP RD  
GUNTERSVILLE, AL  
US 35976  
Contact: BROTHER WHITAKER  
BrotherWhitaker@whitaker-contracting.com  
T: (256)298-3905  
F:



## OIL CONDITION

Visc @ 40°C	cSt	█ 47.6	█ 46.4	---	---
Acid Number (AN)	mg KOH/g	█ 0.56	█ 0.85	---	---



## CONTAMINATION

Water	%	NEG	NEG	---	---
Particles >4µm		---	▲ 20568	---	---
Particles >6µm		---	▲ 3714	---	---
Particles >14µm		---	█ 100	---	---
ISO 4406:1999 (c)		---	22/19/14	---	---
Silicon	ppm	█ 5	█ 8	---	---
Sodium	ppm	█ 2	█ 0	---	---
Potassium	ppm	█ 0	█ 2	---	---

### Diagnosis

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



## WEAR METALS

Iron	ppm	█ 6	█ 7	---	---
Copper	ppm	█ 10	█ 22	---	---
Lead	ppm	█ 0	█ 2	---	---
Tin	ppm	█ 0	█ 0	---	---
Aluminum	ppm	█ <1	█ <1	---	---
Chromium	ppm	█ 0	█ <1	---	---
Molybdenum	ppm	11	20	---	---
Nickel	ppm	█ 0	█ 0	---	---
Titanium	ppm	0	0	---	---
Silver	ppm	0	0	---	---
Manganese	ppm	0	<1	---	---
Vanadium	ppm	0	0	---	---



## ADDITIVES

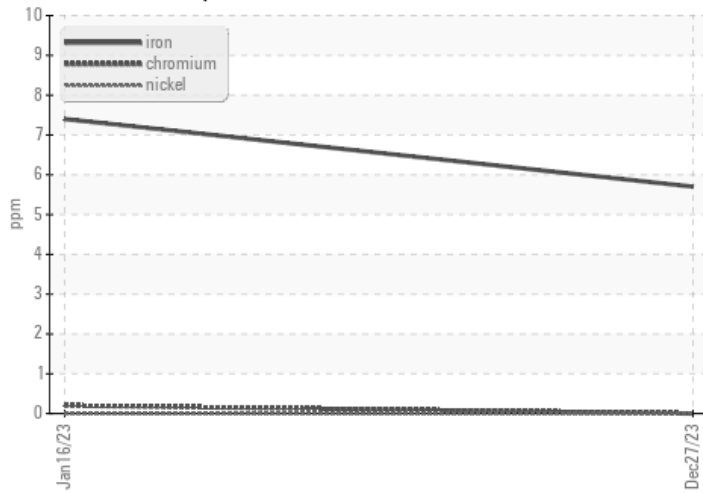
Calcium	ppm	493	3544	---	---
Magnesium	ppm	79	61	---	---
Zinc	ppm	548	732	---	---
Phosphorus	ppm	451	599	---	---
Barium	ppm	0	0	---	---
Boron	ppm	15	13	---	---

**Depot:** WHIGUN  
**Unique No:** 10809368  
**Signed:** Don Baldrige  
**Report Date:** 03 Jan 2024

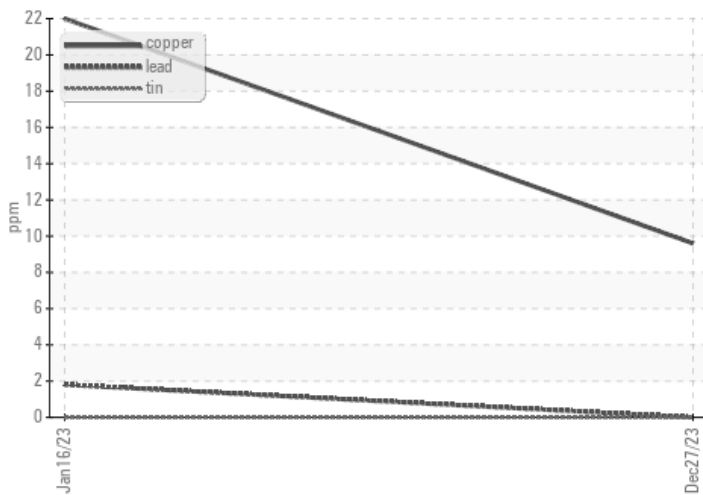


## GRAPHS

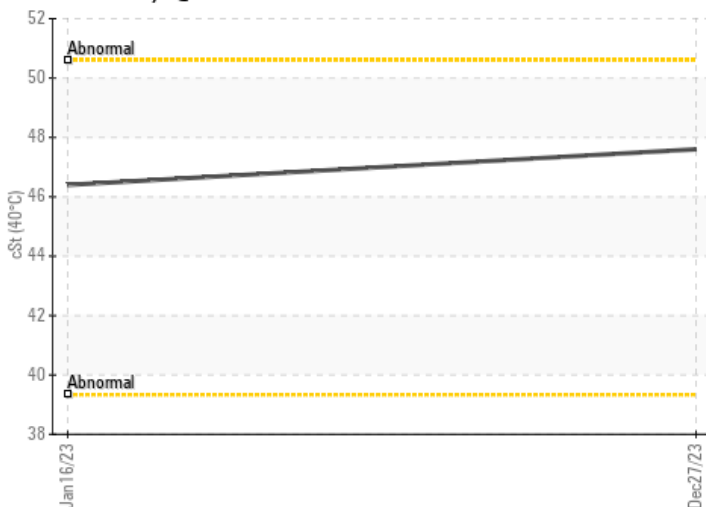
### Ferrous Alloys



### Non-ferrous Metals



### Viscosity @ 40°C



### Acid Number

