



CONSTRUCTION EQUIPMENT

SWO-068391 VOLVO A45G 352969 - REAR AXLE



Sample No: VCP414809
Oil Type: GEAR OIL SAE 80W140
Job No: SWO-068391



SAMPLE INFORMATION

Sample Number	VCP414809	VCP405821	VCP416523	VCP397715
Sample Date	20 Dec 2023	19 Sep 2023	21 Jun 2023	24 Jan 2023
Machine Hours	2980	2491	2003	1469
Oil Hours	0	0	0	0
Oil Changed	Not Chngd	Not Chngd	Not Chngd	Not Chngd
Sample Status	ATTENTION	ATTENTION	ATTENTION	ATTENTION

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OIL CONDITION

Visc @ 40°C	cSt	▲ 51.1	▲ 51.4	▲ 51.6	▲ 51.68
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CONTAMINATION

Water	%	NEG	NEG	NEG	NEG
Silicon	ppm	■ 0	■ 4	■ 3	■ 2
Sodium	ppm	■ 0	■ 2	■ 3	■ 2
Potassium	ppm	■ <1	■ 4	■ 4	■ 3



WEAR METALS

Iron	ppm	■ 135	■ 269	■ 173	■ 51
Copper	ppm	■ 0	■ 1	■ 2	■ <1
Lead	ppm	■ 0	■ 0	■ 0	■ 0
Tin	ppm	■ 0	■ 0	■ 0	■ 0
Aluminum	ppm	■ 2	■ 0	■ 3	■ <1
Chromium	ppm	■ 1	■ 4	■ 3	■ <1
Molybdenum	ppm	■ 0	■ 6	■ 5	■ 4
Nickel	ppm	■ 0	■ <1	■ <1	■ 0
Titanium	ppm	0	0	<1	0
Silver	ppm	0	0	0	0
Manganese	ppm	■ 1	■ 11	■ 8	■ 5
Vanadium	ppm	0	0	0	0



ADDITIVES

Calcium	ppm	■ 127	■ 143	■ 142	■ 113
Magnesium	ppm	■ 0	■ 2	■ 4	■ <1
Zinc	ppm	■ 54	■ 70	■ 68	■ 58
Phosphorus	ppm	■ 2577	■ 2317	■ 2365	■ 2351
Barium	ppm	■ 4	■ 0	■ 0	■ <1
Boron	ppm	■ 277	■ 269	■ 262	■ 286

Diagnosis

No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The oil viscosity is lower than normal. Additive levels indicate the addition of a different brand, or type of oil. Confirm oil type.

Depot: SAIBIR
Unique No: 10809849
Signed: Jonathan Hester
Report Date: 04 Jan 2024



CONSTRUCTION EQUIPMENT



VOLVO GRAPHS

