

## **CONSTRUCTION EQUIPMENT**

634703 MOSAIC VOLVO EC480EL 315302 - DIESEL ENGINE

Sample No: VCP431786

Oil Type: VOLVO ULTRA DIESEL ENGINE OIL 15W40 VDS-3

**Job No:** 634703 MOSAIC

VOLVO				
SAMPLE II	NFORMATION			
Sample Number		VCP431786	 	
Sample Date		29 Nov 2023	 	
Machine Hours		516	 	
Oil Hours		516	 	
Oil Changed		Changed	 	
Sample Status		ABNORMAL	 	
OIL CONDI	TION			
Visc @ 100°C	cSt	<b>10.8</b>	 	
Base Number (BN)		<b>■</b> 5.4	 	
Oxidation (PA)	%	61	 	
Oxidation (17t)	70	<b>V</b> 1		
VOLVO				
CONTAMIN	NATION			
Water	%	NEG	 	
Soot %	%	■ 0.1	 	
Nitration (PA)	%	86	 	
Sulfation (PA)	%	53	 	
Glycol	%	NEG	 	
Fuel	%	■ 0.9	 	
Silicon	ppm	■29	 	
Sodium	ppm	<b>2</b>	 	
Potassium	ppm	<b>2</b>	 	
WEAR ME	TALS			
Iron	ppm	<b>1</b> 3	 	
Copper	ppm	<u>△</u> 246	 	
Lead	ppm	■3	 	
Tin	ppm	2	 	
Aluminum	ppm	<b>2</b>	 	
Chromium	ppm	<b>0</b>	 	
Molybdenum	ppm	<b>■79</b>	 	
Nickel	ppm	<b>■&lt;1</b>	 	
Titanium	ppm	0	 	
Silver	ppm	<b>■</b> 0	 	
Manganese	ppm	<b>2</b>	 	
Vanadium	ppm	<1	 	
ADDITIVE	7			
AUDITIVE.	7			



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## Diagnosis

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. The copper level is abnormal. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core). All other metal levels are typical for a new component breaking in. Fuel content negligible. There is no indication of any contamination in the oil. The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.

Depot:VOLVO0093Unique No:10833704Signed:Doug BogartReport Date:24 Jan 2024

ppm

ppm

ppm

ppm

ppm

ppm

Calcium

Zinc

Barium

Boron

Magnesium

Phosphorus

2252

37

■ 1207■ 1002

**0** 

**25** 



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