



# CONSTRUCTION EQUIPMENT

## SPM661225 VOLVO L350 1138 - HYDRAULIC SYSTEM



**Sample No:** VCP442823  
**Oil Type:** VOLVO SUPER HYDRAULIC OIL 46  
**Job No:** SPM661225



### SAMPLE INFORMATION

Sample Number	<b>VCP442823</b>	VCP434391	VCP351479	VCP404857
Sample Date	<b>30 Jan 2024</b>	04 Oct 2023	11 Aug 2023	25 Apr 2023
Machine Hours	<b>5328</b>	4974	4582	3754
Oil Hours	<b>0</b>	0	0	0
Oil Changed	<b>N/A</b>	N/A	Not Changd	Not Changd
Sample Status	<b>ABNORMAL</b>	ATTENTION	ATTENTION	NORMAL

**ALTA EQUIPMENT**  
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### OIL CONDITION

Visc @ 40°C	cSt	<b>40.7</b>	40.9	40.9	42.6
Acid Number (AN)	mg KOH/g	<b>1.08</b>	1.03	1.09	1.64

### CONTAMINATION

Water	%	<b>NEG</b>	NEG	NEG	NEG
Particles >4µm		<b>68680</b>	16523	20437	31209
Particles >6µm		<b>7444</b>	3744	3836	1381
Particles >14µm		<b>90</b>	125	119	36
ISO 4406:1999 (c)		<b>23/20/14</b>	21/19/14	22/19/14	22/18/12
Silicon	ppm	<b>7</b>	5	5	7
Sodium	ppm	<b>3</b>	<1	0	<1
Potassium	ppm	<b>2</b>	<1	2	0

### Diagnosis

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

### WEAR METALS

Iron	ppm	<b>4</b>	1	3	4
Copper	ppm	<b>&lt;1</b>	<1	<1	0
Lead	ppm	<b>2</b>	1	1	0
Tin	ppm	<b>&lt;1</b>	<1	<1	0
Aluminum	ppm	<b>1</b>	<1	<1	1
Chromium	ppm	<b>0</b>	0	0	0
Molybdenum	ppm	<b>&lt;1</b>	0	<1	1
Nickel	ppm	<b>0</b>	0	0	0
Titanium	ppm	<b>0</b>	0	0	0
Silver	ppm	<b>0</b>	0	0	0
Manganese	ppm	<b>0</b>	<1	0	<1
Vanadium	ppm	<b>0</b>	0	0	0

### ADDITIVES

Calcium	ppm	<b>1781</b>	1854	1847	2778
Magnesium	ppm	<b>17</b>	16	13	24
Zinc	ppm	<b>935</b>	873	897	1270
Phosphorus	ppm	<b>814</b>	779	765	1040
Barium	ppm	<b>0</b>	0	<1	0
Boron	ppm	<b>14</b>	15	16	22

**Depot:** VOLV00142  
**Unique No:** 10860315  
**Signed:** Wes Davis  
**Report Date:** 05 Feb 2024

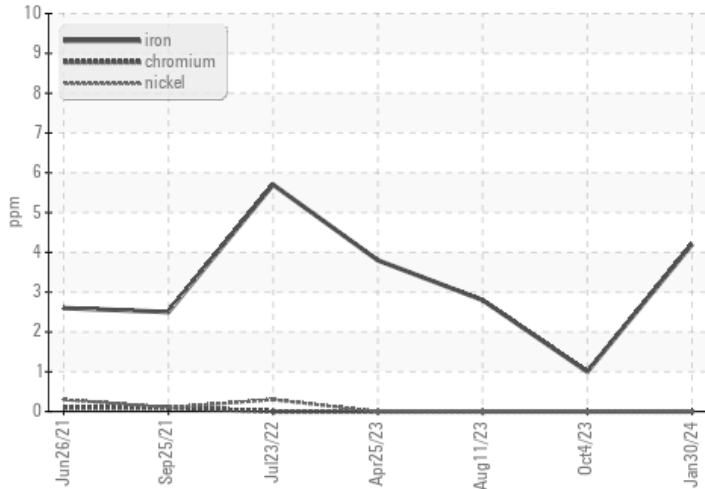


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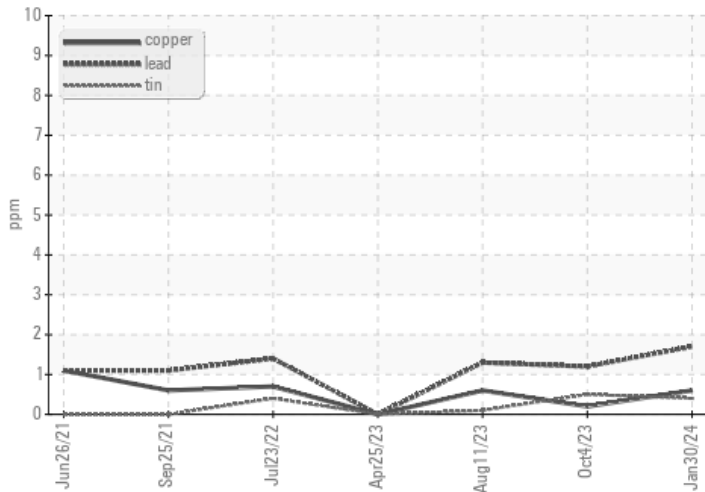


## GRAPHS

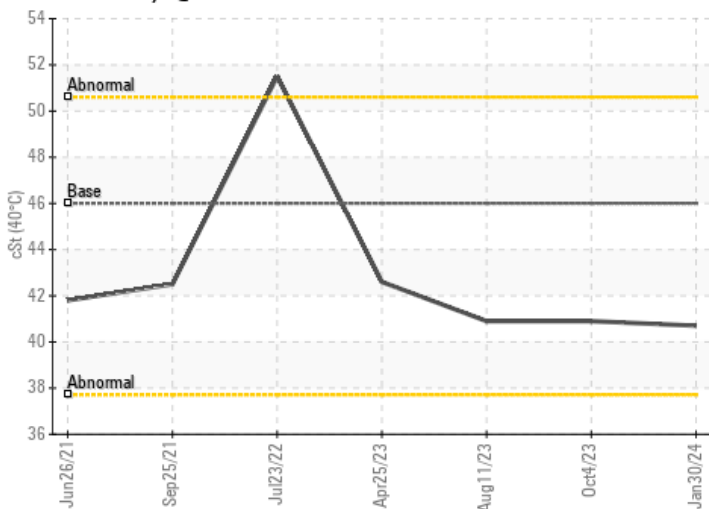
### Ferrous Alloys



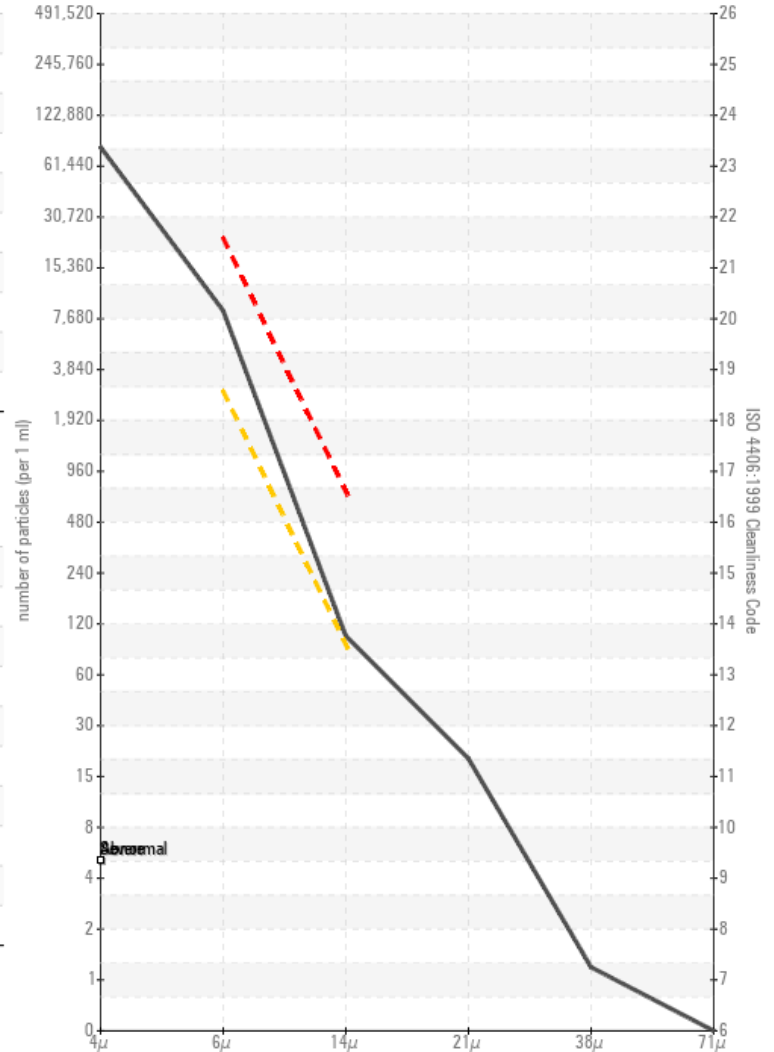
### Non-ferrous Metals



### Viscosity @ 40°C



### Particle Count



### Acid Number

