



CONSTRUCTION EQUIPMENT

SW1028515 VOLVO EC220EL 314053 - REAR LEFT FINAL DRIVE



Sample No: VCP444490
Oil Type: VOLVO PREMIUM GEAR OIL 80W-90 GL-5
Job No: SW1028515



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SAMPLE INFORMATION

| | | | | |
|---------------|-------------|-------------|-----|-----|
| Sample Number | VCP444490 | VCP319102 | --- | --- |
| Sample Date | 06 Feb 2024 | 17 Sep 2021 | --- | --- |
| Machine Hours | 0 | 2358 | --- | --- |
| Oil Hours | 0 | 2358 | --- | --- |
| Oil Changed | Changed | Changed | --- | --- |
| Sample Status | SEVERE | SEVERE | --- | --- |



OIL CONDITION

| | | | | | |
|-------------|-----|-------|-------|-----|-----|
| Visc @ 40°C | cSt | █ 188 | █ 210 | --- | --- |
|-------------|-----|-------|-------|-----|-----|



CONTAMINATION

| | | | | | |
|-----------|-----|--------|--------|-----|-----|
| Water | % | NEG | NEG | --- | --- |
| Silicon | ppm | █ 3063 | █ 1543 | --- | --- |
| Sodium | ppm | █ 204 | █ 54 | --- | --- |
| Potassium | ppm | █ 232 | █ 117 | --- | --- |



WEAR METALS

| | | | | | |
|------------|-----|--------|--------|-----|-----|
| Iron | ppm | █ 4459 | █ 4277 | --- | --- |
| Copper | ppm | █ 6 | █ 7 | --- | --- |
| Lead | ppm | █ <1 | █ 1 | --- | --- |
| Tin | ppm | █ <1 | █ 1 | --- | --- |
| Aluminum | ppm | ▲ 825 | ▲ 313 | --- | --- |
| Chromium | ppm | █ 22 | █ 31 | --- | --- |
| Molybdenum | ppm | █ 1 | █ 4 | --- | --- |
| Nickel | ppm | █ 8 | █ 2 | --- | --- |
| Titanium | ppm | █ 41 | █ 17 | --- | --- |
| Silver | ppm | █ 0 | <1 | --- | --- |
| Manganese | ppm | █ 30 | █ 35 | --- | --- |
| Vanadium | ppm | █ 1 | <1 | --- | --- |



ADDITIVES

| | | | | | |
|------------|-----|-------|-------|-----|-----|
| Calcium | ppm | █ 514 | █ 549 | --- | --- |
| Magnesium | ppm | █ 158 | █ 111 | --- | --- |
| Zinc | ppm | █ 22 | █ 30 | --- | --- |
| Phosphorus | ppm | █ 933 | █ 803 | --- | --- |
| Barium | ppm | █ 11 | █ 0 | --- | --- |
| Boron | ppm | █ 163 | █ 105 | --- | --- |

Diagnosis

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Gear wear is indicated. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The oil is no longer serviceable due to the presence of contaminants.

Depot: VOLVO8770
Unique No: 10873860
Signed: Don Baldrige
Report Date: 13 Feb 2024



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GRAPHS

