



# CONSTRUCTION EQUIPMENT

## X48269 VOLVO EC350EL 314338 - RIGHT FINAL DRIVE



**Sample No:** VCP430457  
**Oil Type:** GEAR OIL SAE 80W90  
**Job No:** X48269



**SCOTT EQUIPMENT COMPANY LLC** - Lake Charles  
 PO BOX 16955  
 LAKE CHARLES, LA  
 US 70616  
 Contact: TINA LEDOUX  
 tledoux@scottcompanies.com  
 T: (337)433-9811  
 F: (318)433-6623



### SAMPLE INFORMATION

Sample Number	VCP430457	---	---	---
Sample Date	14 Feb 2024	---	---	---
Machine Hours	2027	---	---	---
Oil Hours	0	---	---	---
Oil Changed	N/A	---	---	---
Sample Status	SEVERE	---	---	---



### OIL CONDITION

Visc @ 40°C	cSt	■ 240	---	---	---
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### CONTAMINATION

Water	%	NEG	---	---	---
Silicon	ppm	◆ 4177	---	---	---
Sodium	ppm	■ 25	---	---	---
Potassium	ppm	■ 54	---	---	---



### WEAR METALS

Iron	ppm	◆ 10618	---	---	---
Copper	ppm	■ 16	---	---	---
Lead	ppm	■ <1	---	---	---
Tin	ppm	■ 1	---	---	---
Aluminum	ppm	▲ 333	---	---	---
Chromium	ppm	◆ 120	---	---	---
Molybdenum	ppm	■ 18	---	---	---
Nickel	ppm	▲ 12	---	---	---
Titanium	ppm	■ 51	---	---	---
Silver	ppm	0	---	---	---
Manganese	ppm	■ 80	---	---	---
Vanadium	ppm	2	---	---	---



### ADDITIVES

Calcium	ppm	■ 56	---	---	---
Magnesium	ppm	■ 39	---	---	---
Zinc	ppm	■ 19	---	---	---
Phosphorus	ppm	■ 284	---	---	---
Barium	ppm	■ 6	---	---	---
Boron	ppm	■ 2	---	---	---

### Diagnosis

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Gear wear is indicated. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The oil is no longer serviceable due to the presence of contaminants.

**Depot:** VOLVO6244  
**Unique No:** 10887352  
**Signed:** Sean Felton  
**Report Date:** 22 Feb 2024



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## GRAPHS

