

# CONSTRUCTION EQUIPMENT VOLVO L 1 2 OH 633400 - DIESEL ENGINE



Sample No: VCP437221

Oil Type: VALVOLINE 15W40

Job No:

| VOLVO            |            |                 |             |                 |  |
|------------------|------------|-----------------|-------------|-----------------|--|
| SAMPLE IN        | IFORMATION |                 |             |                 |  |
| Sample Number    |            | VCP437221       | VCP433781   | VCP424470       |  |
| Sample Date      |            | 20 Feb 2024     | 15 Dec 2023 | 19 Oct 2023     |  |
| Machine Hours    |            | 2033            | 1533        | 1010            |  |
| Oil Hours        |            | 0               | 0           | 0               |  |
| Oil Changed      |            | Changed         | Changed     | Changed         |  |
| Sample Status    |            | MARGINAL        | NORMAL      | ABNORMAL        |  |
|                  |            |                 |             |                 |  |
| OIT CONDI.       | TION       |                 |             |                 |  |
| _                | _          | A 44.0          | T12.2       | <b>—</b> 12.0   |  |
| Visc @ 100°C     | cSt        | <u> 11.8</u>    | 13.3        | 12.9            |  |
| Base Number (BN) |            | <b>6.0</b>      | 5.9         | <b>□</b> 7.6    |  |
| Oxidation (PA)   | %          | 44              | 37          | 77              |  |
| VOLVO            |            |                 |             |                 |  |
| CONTAMIN         | IATION     |                 |             |                 |  |
| Water            | %          | NEG             | NEG         | NEG             |  |
| Soot %           | %          | ■0.2            | 0.2         | □ 0.7           |  |
| Nitration (PA)   | %          | 58              | 53          | 73              |  |
| Sulfation (PA)   | %          | 50              | 46          | 60              |  |
| Glycol           | %          | NEG             | NEG         | NEG             |  |
| Fuel             | %          | ■0.3            | <1.0        | <1.0            |  |
| Silicon          | ppm        | <b>11</b>       | <b>6</b>    | <b>△</b> 30     |  |
| Sodium           | ppm        | _<br>1          | <1          | <b>5</b>        |  |
| Potassium        | ppm        | ■0              | 2           | 1               |  |
|                  | FF         | _               | _           | _               |  |
| VOLVO            | TALC       |                 |             |                 |  |
| WEAR ME          | AL2        | <u> </u>        |             |                 |  |
| Iron             | ppm        | <b>11</b>       | <b>1</b> 2  | ■48             |  |
| Copper           | ppm        | <b>12</b>       | < 1         | <b>△</b> 50     |  |
| Lead             | ppm        | ■0              | <b>0</b>    | ■3              |  |
| Tin              | ppm        | ■1              | <b>-</b> <1 | <b>4</b>        |  |
| Aluminum         | ppm        | <b>■</b> 6      | ■3          | <u>^</u> 65     |  |
| Chromium         | ppm        | <b>■&lt;1</b>   | <b>-</b> <1 | <b>5</b>        |  |
| Molybdenum       | ppm        | ■25             | <b>□</b> 28 | ■46             |  |
| Nickel           | ppm        | ■0              | <b>0</b>    | □ 0             |  |
| Titanium         | ppm        | <b>0</b>        | <b>0</b>    | <1              |  |
| Silver           | ppm        | ■0              | 0           | <b>1</b>        |  |
| Manganese        | ppm        | <b>■&lt;1</b>   | <b>-</b> <1 | ■3              |  |
| Vanadium         | ppm        | 0               | 0           | 0               |  |
|                  |            |                 |             |                 |  |
| ADDITIVES        | 7          |                 |             |                 |  |
| _                |            | <b>1760</b>     | m 2021      | m 1420          |  |
| Calcium          | ppm        | ■ 1769<br>■ 130 | 2021        | □ 1430<br>□ 403 |  |
| Magnesium        | ppm        | <b>120</b>      | 116         | <b>□</b> 492    |  |
| Zinc             | ppm        | <b>844</b>      | 978         | □ 1047          |  |
| Phosphorus       | ppm        | <b>□</b> 753    | 768         | ■969            |  |
| Barium           | ppm        | <b>=</b> <1     | 0           | 34              |  |
| Boron            | ppm        | <b>9</b>        | <b>1</b> 5  | ■28             |  |



#### **CITY CARTING**

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### Diagnosis

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. Fuel content negligible. There is no indication of any contamination in the oil. The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.

Depot:CITMILCONUnique No:10896444Signed:Jonathan HesterReport Date:28 Feb 2024



## **CONSTRUCTION EQUIPMENT**





