



CONSTRUCTION EQUIPMENT

674850 LAKE CONWAY TAKEUCHI TL8 408004880 - HYDRAULIC SYSTEM



Sample No: VCP443260
Oil Type: VOLVO SUPER HYDRAULIC OIL 46
Job No: 674850 LAKE CONWAY



SAMPLE INFORMATION

Sample Number	VCP443260	VCP398542	---	---
Sample Date	19 Feb 2024	03 Feb 2023	---	---
Machine Hours	380	52	---	---
Oil Hours	0	0	---	---
Oil Changed	Not Changed	Not Changed	---	---
Sample Status	ABNORMAL	ABNORMAL	---	---

ALTA EQUIPMENT/FLAGLER EQUIPMENT LLC
 9601 BOGGY CREEK RD
 ORLANDO, FL
 US 32824
 Contact: ANDREW MCCOY
 amccoy@flaglerce.com
 T:
 F: (407)659-8720

OIL CONDITION

Visc @ 40°C	cSt	█ 46.1	█ 61.0	---	---
Acid Number (AN)	mg KOH/g	█ 0.85	█ 0.83	---	---

CONTAMINATION

Water	%	NEG	NEG	---	---
Particles >4µm		▲ 17384	▲ 20496	---	---
Particles >6µm		█ 1079	▲ 1965	---	---
Particles >14µm		█ 52	█ 55	---	---
ISO 4406:1999 (c)		21/17/13	22/18/13	---	---
Silicon	ppm	█ 7	█ 5	---	---
Sodium	ppm	█ 0	█ <1	---	---
Potassium	ppm	█ 2	█ 0	---	---

Diagnosis

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

WEAR METALS

Iron	ppm	█ 7	█ 3	---	---
Copper	ppm	█ 22	█ 4	---	---
Lead	ppm	█ 2	█ 1	---	---
Tin	ppm	█ <1	█ <1	---	---
Aluminum	ppm	█ <1	█ 0	---	---
Chromium	ppm	█ <1	█ <1	---	---
Molybdenum	ppm	█ 17	█ 16	---	---
Nickel	ppm	█ <1	█ 0	---	---
Titanium	ppm	<1	0	---	---
Silver	ppm	<1	0	---	---
Manganese	ppm	█ 1	█ <1	---	---
Vanadium	ppm	<1	0	---	---

ADDITIVES

Calcium	ppm	█ 3380	█ 3679	---	---
Magnesium	ppm	█ 10	█ 12	---	---
Zinc	ppm	█ 669	█ 665	---	---
Phosphorus	ppm	█ 511	█ 530	---	---
Barium	ppm	█ 6	█ 0	---	---
Boron	ppm	█ 15	█ 13	---	---

Depot: VOLVO0096
Unique No: 10896532
Signed: Don Baldrige
Report Date: 26 Feb 2024

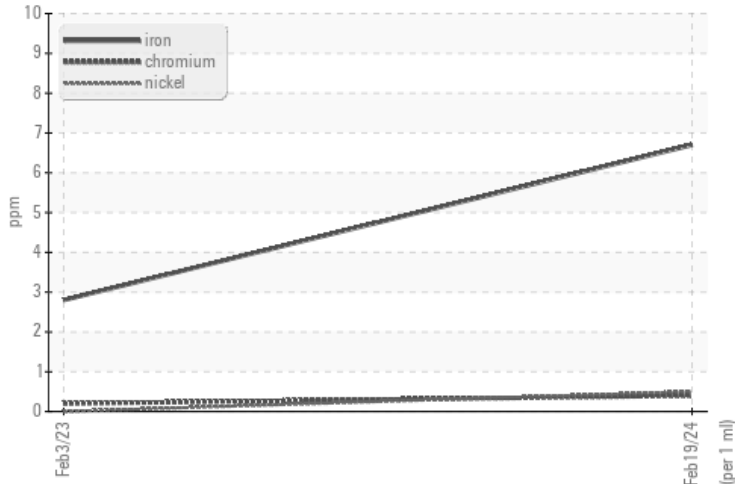


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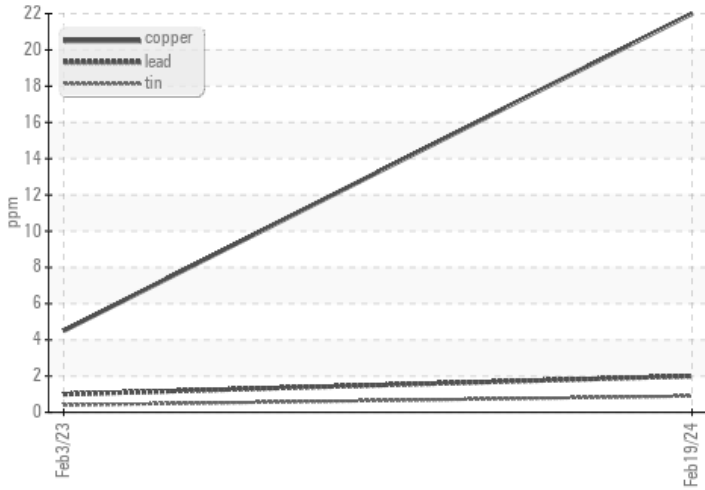


GRAPHS

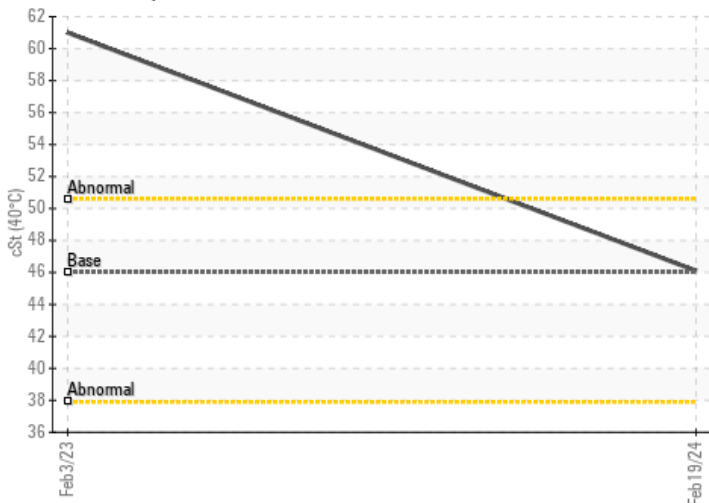
Ferrous Alloys



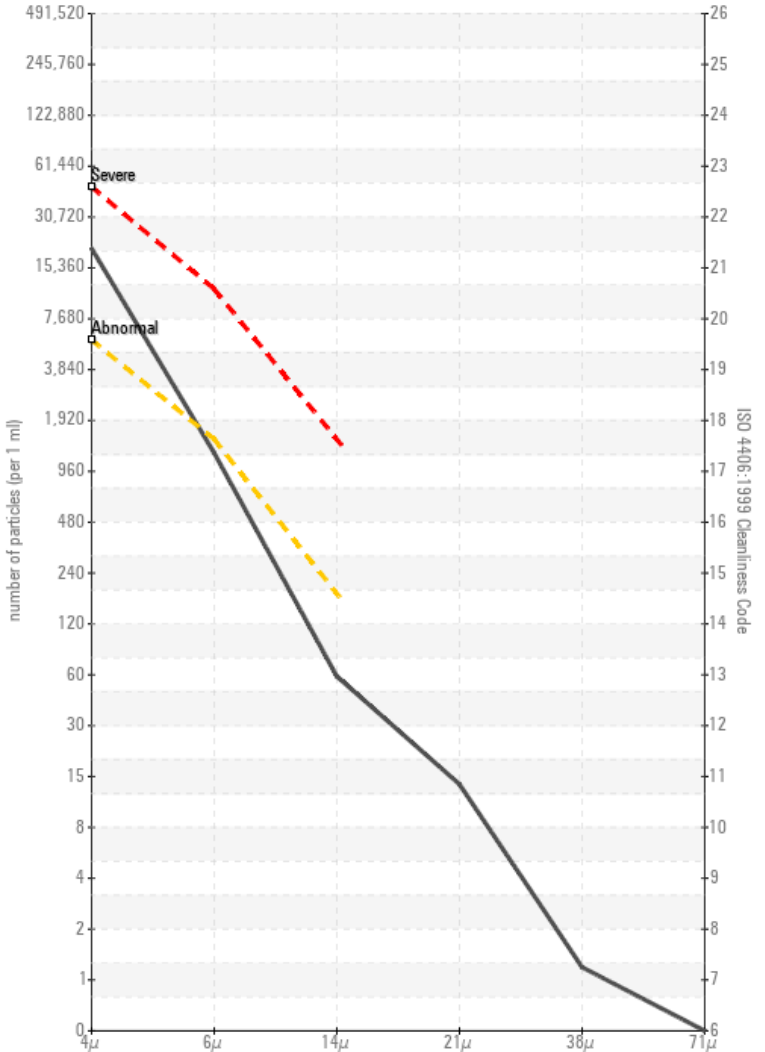
Non-ferrous Metals



Viscosity @ 40°C



Particle Count



Acid Number

