

## **CONSTRUCTION EQUIPMENT**

687399 VOLVO ECR 145 3 14342 - HYDRAULIC SYSTEM

Sample No: VCP438368

Oil Type: VOLVO SUPER HYDRAULIC OIL 46

**Job No:** 687399

Sodium

Potassium

ppm

ppm

**3** 

**1** 

SAMPLE IN	FORMATION						
Sample Number		VCP438368					
Sample Date		09 Mar 2024					
Machine Hours		2244					
Oil Hours		0					
Oil Changed		Changed					
Sample Status		NORMAL					
OIL CONDITION							
	_						
Visc @ 40°C	cSt	<b>46.8</b>					
Acid Number (AN)	mg KOH/g	■ 0.59					
CONTAMINATION							
Water	%	NEG					
Particles >4µm		■8490					
Particles >6µm		<b>1395</b>					
Particles >14µm		<b>■</b> 58					
ISO 4406:1999 (c)		20/18/13					
Silicon	ppm	<b>■</b> 5					

THOUSAND .				
WEAR	AFTAI S			
_				
Iron	ppm	■4	 	
Copper	ppm	<b>23</b>	 	
Lead	ppm	<b>■&lt;1</b>	 	
Tin	ppm	<b>■</b> <1	 	
Aluminum	ppm	<b>■</b> <1	 	
Chromium	ppm	<b></b>	 	
Molybdenum	ppm	<b>5</b>	 	
Nickel	ppm	<b>■</b> <1	 	
Titanium	ppm	0	 	
Silver	ppm	0	 	
Manganese	ppm	<b>-&lt;1</b>	 	
Vanadium	ppm	0	 	

ADDITIVES							
Calcium	ppm	<b>557</b>					
Magnesium	ppm	■33					
Zinc	ppm	<b>515</b>					
Phosphorus	ppm	<b>428</b>					
Barium	ppm	<b>■</b> 0					
Boron	ppm	■28					



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## Diagnosis

Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Depot:VOLVO0093Unique No:10941182Signed:Don BaldridgeReport Date:26 Mar 2024



## **CONSTRUCTION EQUIPMENT**





## GRAPHS

