

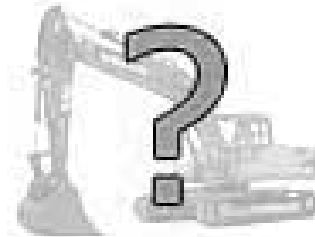


CONSTRUCTION EQUIPMENT

SENNEBOGEN 825 825.0.2194 - DIESEL ENGINE



Sample No: VCP443530
Oil Type: DIESEL ENGINE OIL SAE 15W40
Job No:



SAMPLE INFORMATION

Sample Number	VCP443530	VCP406554	VCP441771	VCP406561
Sample Date	01 Apr 2024	05 Mar 2024	17 Jan 2024	21 Dec 2023
Machine Hours	26766	26612	26062	25797
Oil Hours	0	0	0	0
Oil Changed	Changed	Changed	Changed	Changed
Sample Status	NORMAL	NORMAL	NORMAL	NORMAL

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OIL CONDITION

Visc @ 100°C	cSt	13.5	13.8	13.1	13.7
Base Number (BN)	mg KOH/g	9.7	9.8	9.6	9.4
Oxidation (PA)	%	72	96	64	69

Diagnosis

Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.



CONTAMINATION

Water	%	NEG	NEG	NEG	NEG
Soot %	%	0.4	0.7	0.4	0.5
Nitration (PA)	%	62	80	60	68
Sulfation (PA)	%	59	69	57	59
Glycol	%	NEG	NEG	NEG	NEG
Fuel	%	<1.0	<1.0	<1.0	<1.0
Silicon	ppm	2	5	5	3
Sodium	ppm	2	3	0	4
Potassium	ppm	1	2	3	6



WEAR METALS

Iron	ppm	10	17	15	13
Copper	ppm	<1	0	1	0
Lead	ppm	0	0	1	0
Tin	ppm	0	0	1	0
Aluminum	ppm	1	2	2	<1
Chromium	ppm	<1	<1	1	<1
Molybdenum	ppm	60	53	78	67
Nickel	ppm	0	0	1	0
Titanium	ppm	<1	0	<1	0
Silver	ppm	0	0	0	0
Manganese	ppm	0	<1	1	0
Vanadium	ppm	<1	0	<1	0



ADDITIVES

Calcium	ppm	1397	1820	1309	1308
Magnesium	ppm	907	584	1231	1016
Zinc	ppm	1292	1240	1575	1390
Phosphorus	ppm	1020	1006	1208	1076
Barium	ppm	0	0	1	0
Boron	ppm	21	72	5	7

Depot: UNICICIL
Unique No: 10963162
Signed: Wes Davis
Report Date: 05 Apr 2024



CONSTRUCTION EQUIPMENT



VOLVO GRAPHS

