



CONSTRUCTION EQUIPMENT

VOLVO A45G 353220 - HYDRAULIC SYSTEM



Sample No: VCP437559D
Oil Type: VOLVO SUPER HYDRAULIC OIL 46
Job No:



SAMPLE INFORMATION

Sample Number	VCP437559D	VCP438786	VCP426629	---
Sample Date	26 Apr 2024	22 Mar 2024	26 Jul 2023	---
Machine Hours	3589	3496	2142	---
Oil Hours	0	0	0	---
Oil Changed	Not Chngd	Not Chngd	Changed	---
Sample Status	ABNORMAL	NORMAL	NORMAL	---

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OIL CONDITION

Visc @ 40°C	cSt	45.8	46.0	44.2	---
Acid Number (AN)	mg KOH/g	0.61	0.61	0.44	---

CONTAMINATION

Water	%	NEG	NEG	NEG	---
Particles >4µm		31558	3131	6041	---
Particles >6µm		8726	664	1395	---
Particles >14µm		527	55	66	---
ISO 4406:1999 (c)		22/20/16	19/17/13	20/18/13	---
Silicon	ppm	14	13	12	---
Sodium	ppm	2	1	2	---
Potassium	ppm	0	0	0	---

Diagnosis
 We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

WEAR METALS

Iron	ppm	6	4	5	---
Copper	ppm	2	1	2	---
Lead	ppm	1	<1	1	---
Tin	ppm	0	0	0	---
Aluminum	ppm	6	5	4	---
Chromium	ppm	0	0	<1	---
Molybdenum	ppm	<1	0	<1	---
Nickel	ppm	0	0	0	---
Titanium	ppm	0	0	<1	---
Silver	ppm	0	0	0	---
Manganese	ppm	0	0	<1	---
Vanadium	ppm	0	0	<1	---

ADDITIVES

Calcium	ppm	700	681	203	---
Magnesium	ppm	6	5	4	---
Zinc	ppm	604	571	475	---
Phosphorus	ppm	493	472	378	---
Barium	ppm	0	0	0	---
Boron	ppm	0	0	0	---

Depot: VOLVO0090
Unique No: 11006355
Signed: Wes Davis
Report Date: 02 May 2024

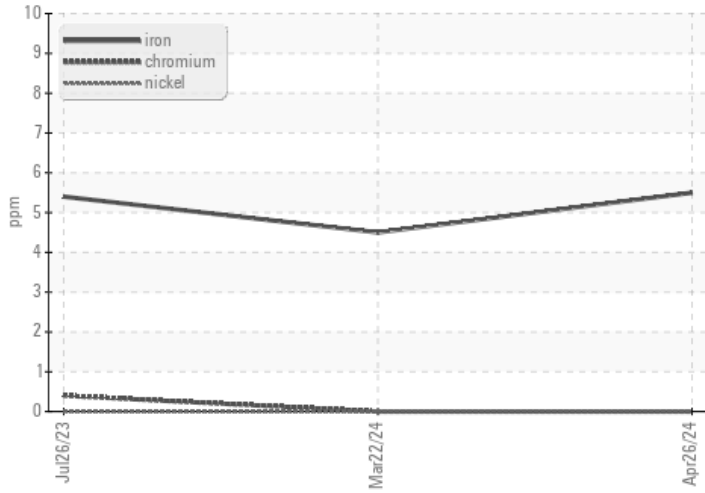


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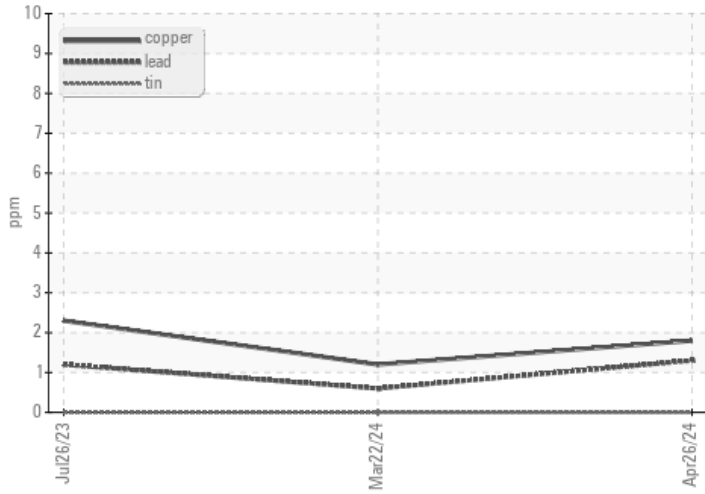


VOLVO GRAPHS

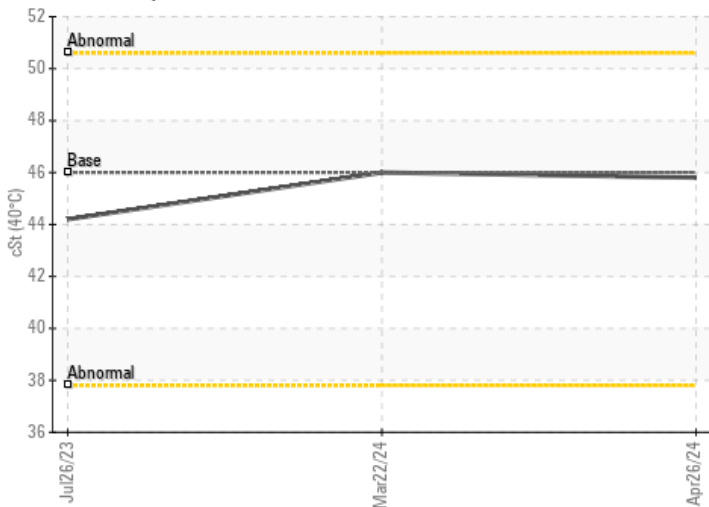
Ferrous Alloys



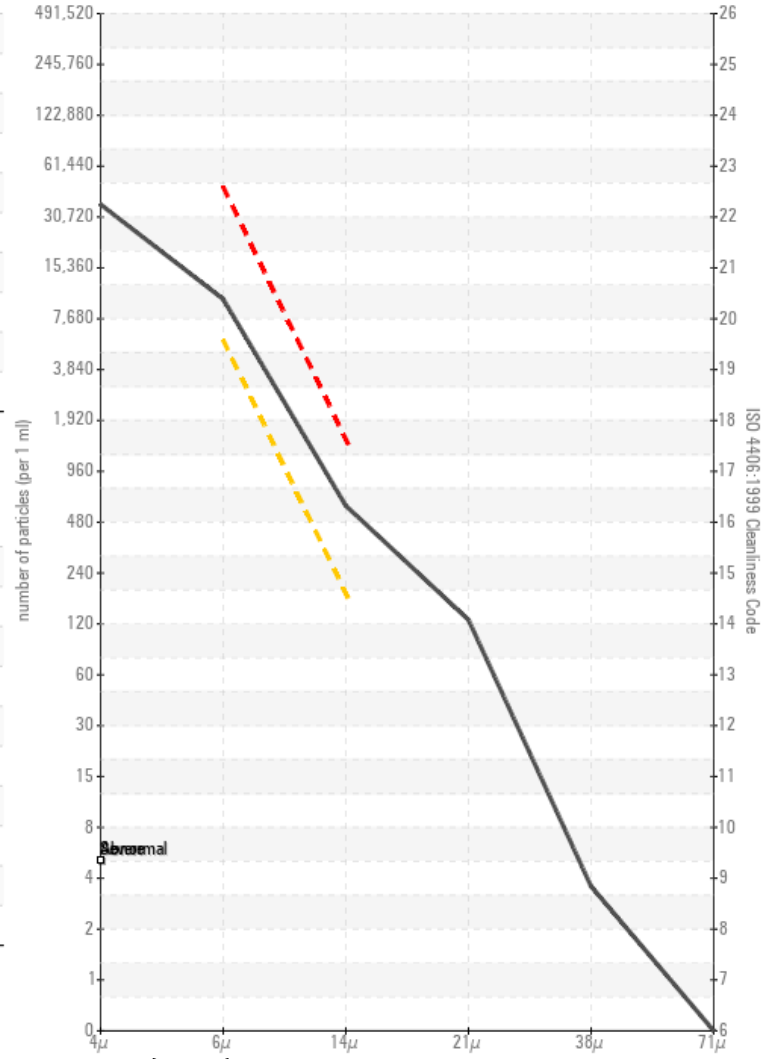
Non-ferrous Metals



Viscosity @ 40°C



Particle Count



Acid Number

