CONSTRUCTION EQUIPMENT

Sample No:VCP437819Oil Type:AW HYDRAULIC OIL ISO 46Job No:1027787 CUSTOM LANDS

## SAMPLE INFORMATION

VOIN

Sample Number		VCP437819	VCP339136				
Sample Date		06 May 2024	29 Oct 2021				
Machine Hours		7020	4320				
Oil Hours		0	0				
Oil Changed		N/A	Changed				
Sample Status		ABNORMAL	NORMAL				
Visc @ 40°C	cSt	<b>122</b>	43.1				
Acid Number (AN)	mg KOH/g	2.03	0.572				
VOLVO							

CONTA	MINATION				
Water	%	NEG	NEG	 	
Particles >4µm		200275	8557	 	
Particles >6µm		🔺 18561	542	 	
Particles >14µm		51	39	 	
ISO 4406:1999 (d	c)	25/21/13	20/16/12	 	
Silicon	ppm	<b>11</b>	8	 	
Sodium	ppm	3	0	 	
Potassium	ppm	2	<b></b> <1	 	

## 🎾 WEAR METALS

Iron	ppm	4	6	 
Copper	ppm	3	2	 
Lead	ppm	0	1	 
Tin	ppm		<1	 
Aluminum	ppm	2	0	 
Chromium	ppm		<b></b> <1	 
Molybdenum	ppm	🦲 36	2	 
Nickel	ppm	0	0	 
Titanium	ppm	<1	<1	 
Silver	ppm	0	0	 
Manganese	ppm	0	< 1	 
Vanadium	ppm	<1	0	 

VOLVO

ADDITI	VES				
Calcium	ppm	2220	1535	 	
Magnesium	ppm	- 325	24	 	
Zinc	ppm	1222	831	 	
Phosphorus	ppm	1090	684	 	
Barium	ppm	0	0	 	
Boron	ppm	84	39	 	



#### ARNOLD MACHINERY COMPANY

4323 EAST WINSLOW AVENUE PHOENIX, AZ US 85040 Contact: KEITH FELL kfell@arnoldmachinery.com T: (602)414-1900 F: (602)414-1904

### Diagnosis

No corrective action is recommended at this time. We recommend an early resample to monitor this condition.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The oil viscosity is higher than normal. Additive levels indicate the addition of a different brand, or type of oil. Confirm oil type. The AN level is acceptable for this fluid.

 Depot:
 VOLVO6174

 Unique No:
 11021459

 Signed:
 Jonathan Hester

 Report Date:
 16 May 2024

Report Id: VOLVO6174 [WUSCAR] 06175406 (Generated: 05/16/2024 14:21:35) Rev: 1

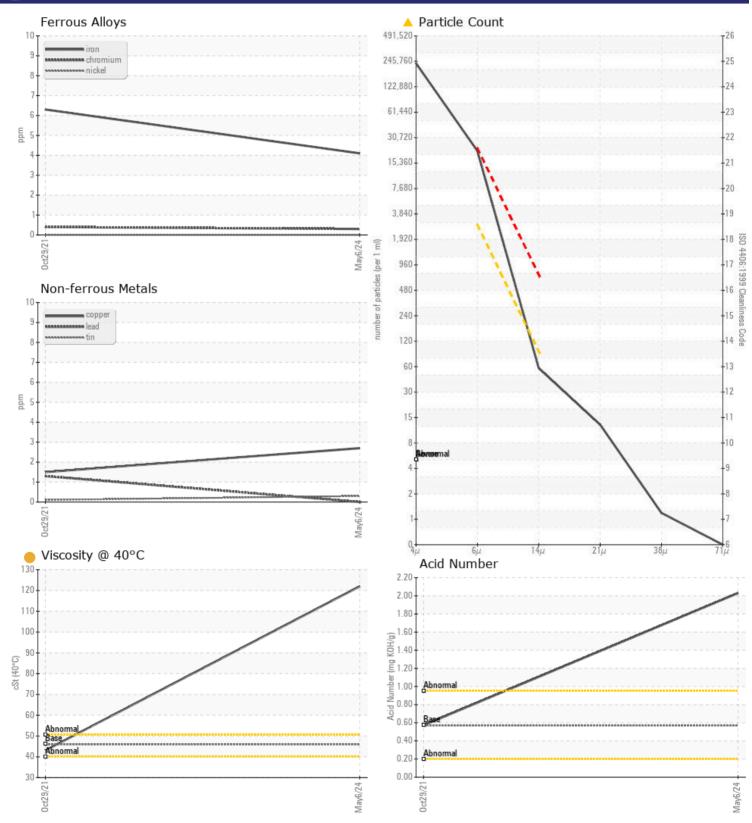
Contact/Location: KEITH FELL - VOLVO6174

# **CONSTRUCTION EQUIPMENT**



GRAPHS

VOLVO



Contact/Location: KEITH FELL - VOLVO6174