



CONSTRUCTION EQUIPMENT

KILAVEA CRUSHERS - HYDRAULIC SYSTEM



Sample No: VCP436324
Oil Type: VOLVO SUPER HYDRAULIC OIL 46
Job No: KILAVEA CRUSHERS



SAMPLE INFORMATION

Sample Number	VCP436324	VCP306824	---	---
Sample Date	17 Apr 2024	28 Jul 2021	---	---
Machine Hours	0	5257	---	---
Oil Hours	0	0	---	---
Oil Changed	N/A	Not Changd	---	---
Sample Status	ATTENTION	ABNORMAL	---	---



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OIL CONDITION

Visc @ 40°C	cSt	52.4	40.1	---	---
Acid Number (AN)	mg KOH/g	0.53	0.399	---	---



CONTAMINATION

Water	%	NEG	NEG	---	---
Particles >4µm		20422	---	---	---
Particles >6µm		2713	---	---	---
Particles >14µm		35	---	---	---
ISO 4406:1999 (c)		22/19/12	---	---	---
Silicon	ppm	5	6	---	---
Sodium	ppm	3	5	---	---
Potassium	ppm	4	15	---	---

Diagnosis

No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.



WEAR METALS

Iron	ppm	4	5	---	---
Copper	ppm	0	2	---	---
Lead	ppm	2	5	---	---
Tin	ppm	0	0	---	---
Aluminum	ppm	2	1	---	---
Chromium	ppm	0	<1	---	---
Molybdenum	ppm	0	<1	---	---
Nickel	ppm	<1	0	---	---
Titanium	ppm	0	0	---	---
Silver	ppm	0	0	---	---
Manganese	ppm	0	<1	---	---
Vanadium	ppm	0	0	---	---



ADDITIVES

Calcium	ppm	108	72	---	---
Magnesium	ppm	6	3	---	---
Zinc	ppm	433	430	---	---
Phosphorus	ppm	331	341	---	---
Barium	ppm	0	0	---	---
Boron	ppm	0	5	---	---

Depot: VOLVO6174
Unique No: 11022109
Signed: Don Baldrige
Report Date: 14 May 2024

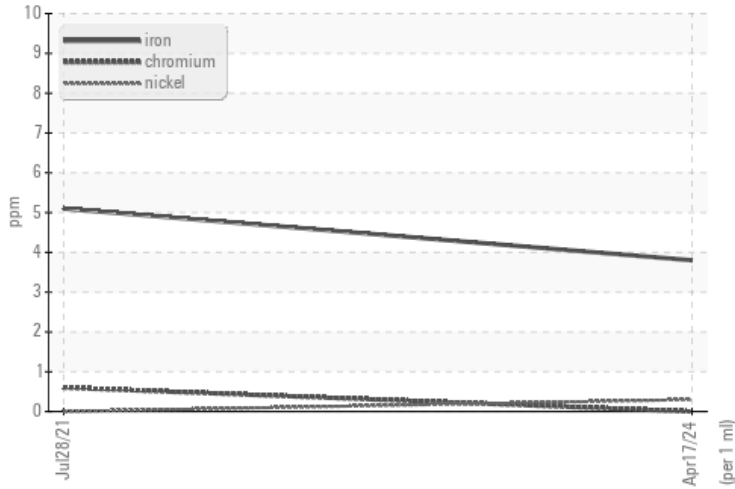


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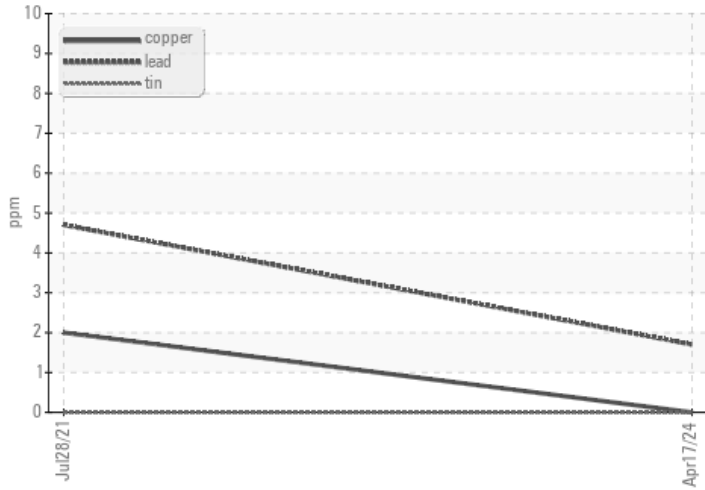


GRAPHS

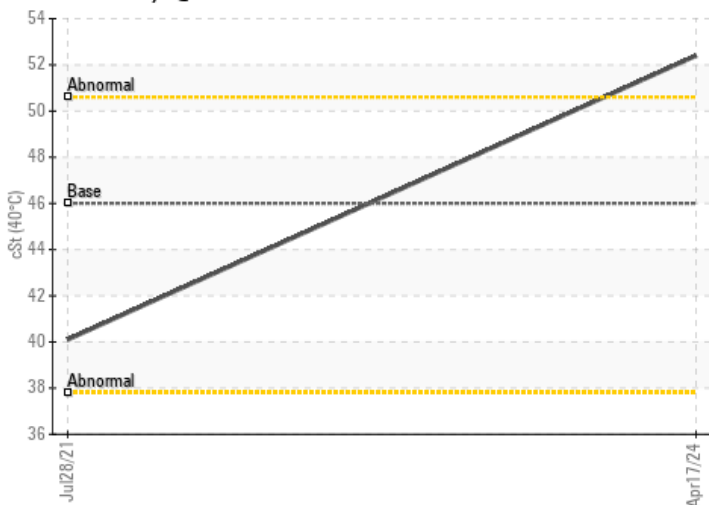
Ferrous Alloys



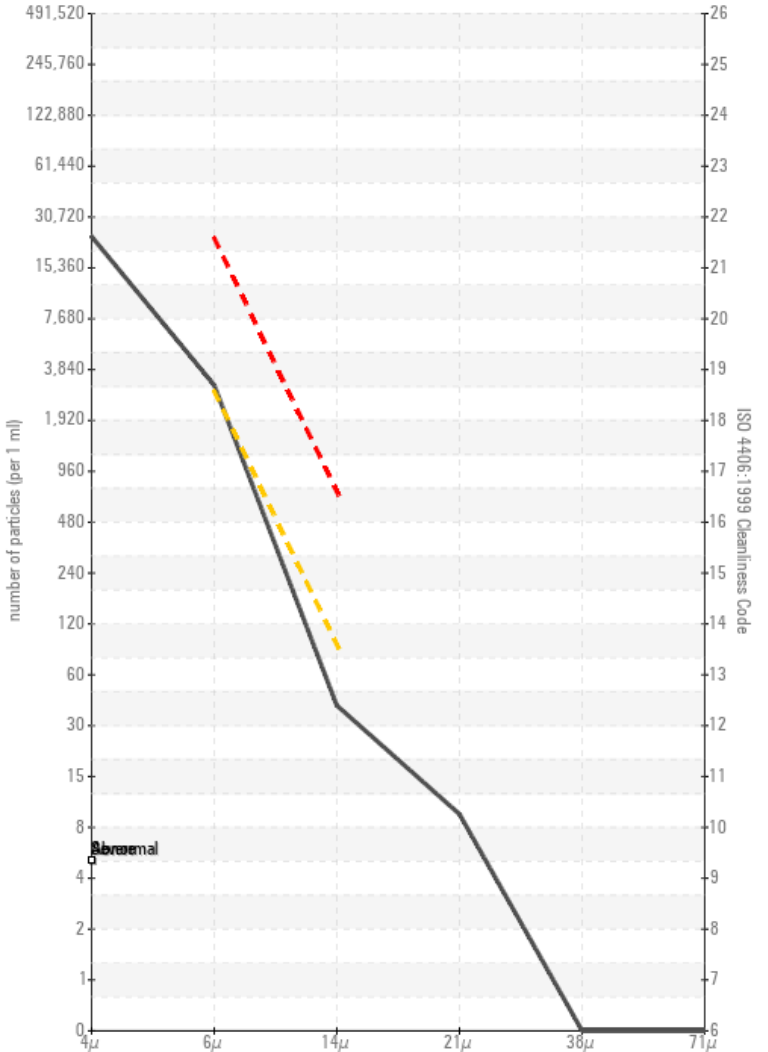
Non-ferrous Metals



Viscosity @ 40°C



Particle Count



Acid Number

