



# CONSTRUCTION EQUIPMENT

## A12574 VOLVO ECR145C 110642 - DIESEL ENGINE



**Sample No:** VCP412428  
**Oil Type:** MOBIL 15W40  
**Job No:** A12574



### SAMPLE INFORMATION

Sample Number	<b>VCP412428</b>	VCP399895	VCP383592	VCP358744
Sample Date	<b>08 May 2024</b>	23 Feb 2023	21 Oct 2022	05 May 2022
Machine Hours	<b>8155</b>	7886	7645	7364
Oil Hours	<b>250</b>	241	250	0
Oil Changed	<b>Changed</b>	Changed	Changed	Changed
Sample Status	<b>NORMAL</b>	NORMAL	ATTENTION	ATTENTION

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### OIL CONDITION

Visc @ 100°C	cSt	<span style="color: green;">■</span> <b>13.4</b>	<span style="color: green;">■</span> 13.4	<span style="color: orange;">●</span> 12.4	<span style="color: orange;">●</span> 12.3
Base Number (BN)	mg KOH/g	<span style="color: green;">■</span> <b>7.1</b>	<span style="color: green;">■</span> 9.0	<span style="color: green;">■</span> 11.9	<span style="color: green;">■</span> 9.7
Oxidation (PA)	%	<b>41</b>	54	83	70

### Diagnosis

Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.



### CONTAMINATION

Water	%	<b>NEG</b>	NEG	NEG	NEG
Soot %	%	<span style="color: green;">■</span> <b>0.5</b>	<span style="color: green;">■</span> 0.2	<span style="color: green;">■</span> 0.2	<span style="color: green;">■</span> 0.3
Nitration (PA)	%	<b>61</b>	53	57	55
Sulfation (PA)	%	<b>46</b>	49	64	57
Glycol	%	<b>NEG</b>	NEG	NEG	NEG
Fuel	%	<b>&lt;1.0</b>	<1.0	<1.0	<span style="color: green;">■</span> 2.3
Silicon	ppm	<span style="color: green;">■</span> <b>6</b>	<span style="color: green;">■</span> 4	<span style="color: green;">■</span> 6	<span style="color: green;">■</span> 6
Sodium	ppm	<span style="color: green;">■</span> <b>&lt;1</b>	<span style="color: green;">■</span> 0	<span style="color: green;">■</span> 2	<span style="color: green;">■</span> 1
Potassium	ppm	<span style="color: green;">■</span> <b>3</b>	<span style="color: green;">■</span> 1	<span style="color: green;">■</span> 2	<span style="color: green;">■</span> <1



### WEAR METALS

Iron	ppm	<span style="color: green;">■</span> <b>33</b>	<span style="color: green;">■</span> 4	<span style="color: green;">■</span> 8	<span style="color: green;">■</span> 7
Copper	ppm	<span style="color: green;">■</span> <b>1</b>	<span style="color: green;">■</span> 0	<span style="color: green;">■</span> <1	<span style="color: green;">■</span> <1
Lead	ppm	<span style="color: green;">■</span> <b>&lt;1</b>	<span style="color: green;">■</span> <1	<span style="color: green;">■</span> <1	<span style="color: green;">■</span> 0
Tin	ppm	<span style="color: green;">■</span> <b>&lt;1</b>	<span style="color: green;">■</span> <1	<span style="color: green;">■</span> <1	<span style="color: green;">■</span> <1
Aluminum	ppm	<span style="color: green;">■</span> <b>3</b>	<span style="color: green;">■</span> <1	<span style="color: green;">■</span> 2	<span style="color: green;">■</span> <1
Chromium	ppm	<span style="color: green;">■</span> <b>&lt;1</b>	<span style="color: green;">■</span> <1	<span style="color: green;">■</span> <1	<span style="color: green;">■</span> <1
Molybdenum	ppm	<span style="color: green;">■</span> <b>16</b>	<span style="color: green;">■</span> 48	<span style="color: green;">■</span> 39	<span style="color: green;">■</span> 42
Nickel	ppm	<span style="color: green;">■</span> <b>&lt;1</b>	<span style="color: green;">■</span> 0	<span style="color: green;">■</span> 0	<span style="color: green;">■</span> 0
Titanium	ppm	<b>1</b>	<1	0	0
Silver	ppm	<span style="color: green;">■</span> <b>&lt;1</b>	<span style="color: green;">■</span> 0	<1	0
Manganese	ppm	<span style="color: green;">■</span> <b>&lt;1</b>	<span style="color: green;">■</span> <1	<span style="color: green;">■</span> <1	<span style="color: green;">■</span> <1
Vanadium	ppm	<b>&lt;1</b>	0	<1	0



### ADDITIVES

Calcium	ppm	<span style="color: green;">■</span> <b>2053</b>	<span style="color: green;">■</span> 1533	<span style="color: green;">■</span> 1669	<span style="color: green;">■</span> 1618
Magnesium	ppm	<span style="color: green;">■</span> <b>199</b>	727	<span style="color: green;">■</span> 466	<span style="color: green;">■</span> 532
Zinc	ppm	<span style="color: green;">■</span> <b>1100</b>	<span style="color: green;">■</span> 1207	<span style="color: green;">■</span> 1086	<span style="color: green;">■</span> 1127
Phosphorus	ppm	<span style="color: green;">■</span> <b>962</b>	<span style="color: green;">■</span> 962	<span style="color: green;">■</span> 899	<span style="color: green;">■</span> 929
Barium	ppm	<span style="color: green;">■</span> <b>0</b>	<span style="color: green;">■</span> 0	<span style="color: green;">■</span> 2	<span style="color: green;">■</span> 0
Boron	ppm	<span style="color: green;">■</span> <b>7</b>	<span style="color: green;">■</span> 13	<span style="color: green;">■</span> 56	<span style="color: green;">■</span> 56

**Depot:** JAAPHI  
**Unique No:** 11032247  
**Signed:** Wes Davis  
**Report Date:** 16 May 2024

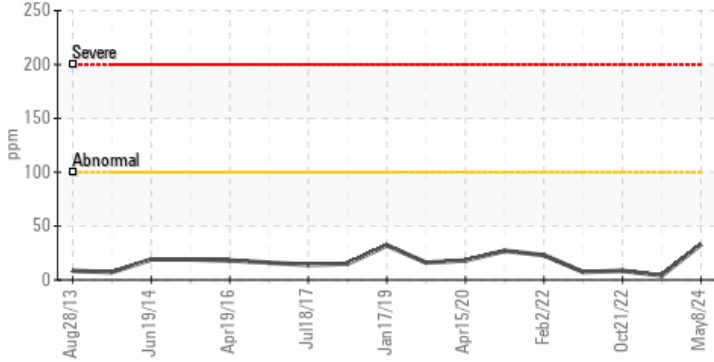


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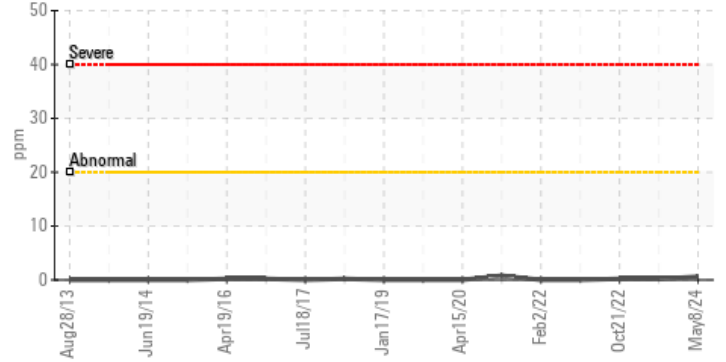


## GRAPHS

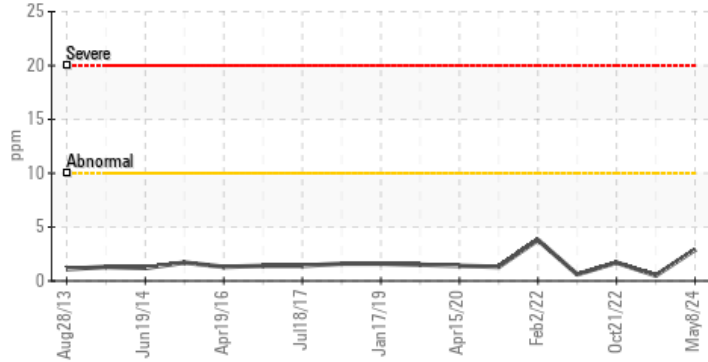
### Iron (ppm)



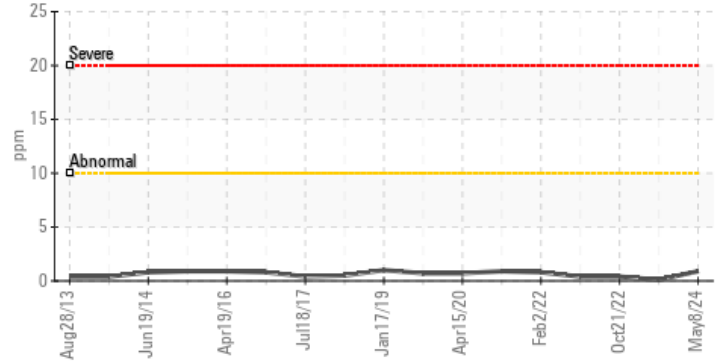
### Lead (ppm)



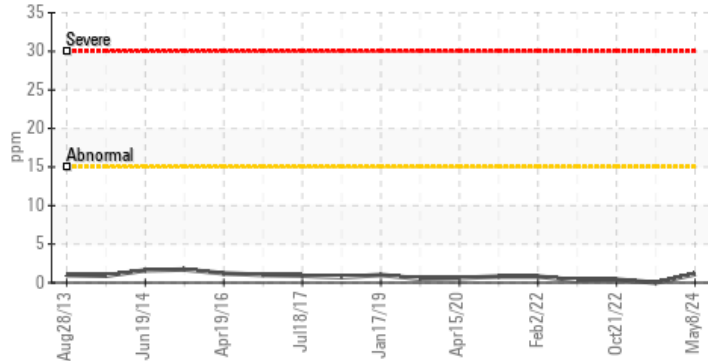
### Aluminum (ppm)



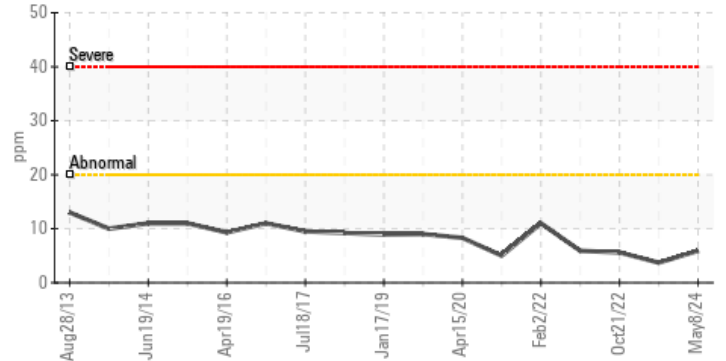
### Chromium (ppm)



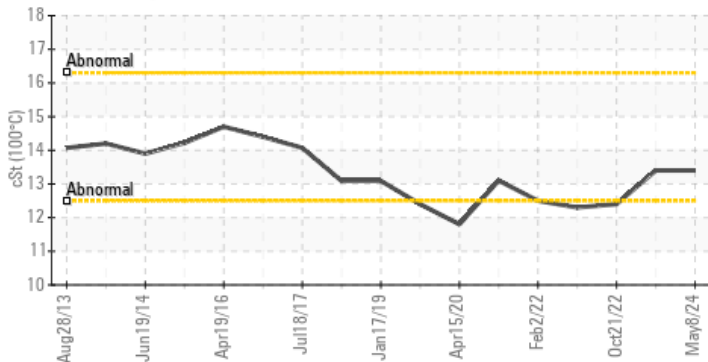
### Copper (ppm)



### Silicon (ppm)



### Viscosity @ 100°C



### Base Number

