

Sample No: VCP453513
Oil Type: MOBIL 220
Job No: 703487 IHFT

SAMPLE	INFORMATIO			
Sample Number		VCP453513	 	
Sample Date		15 May 2024	 	
Machine Hours		15591	 	
Oil Hours		2000	 	
Oil Changed				
		Changed		
Sample Status		SEVERE	 	
VOLVO				
OIL CON	DITION			
Visc @ 40°C	cSt	<b>209</b>	 	
VOLVO			 	
CONTAN	MINATION			
Water	%	<b>△</b> 0.514	 	
Silicon	ppm	<b>15</b>	 	
Sodium	ppm	<b>2</b>	 	
Potassium	ppm	<b>■</b> 9	 	
	p p · · ·			
VOLVO				
WEAR M	1ETALS			
Iron	ppm	<b>^</b> 798	 	
Copper	ppm	<b>440</b>	 	
Lead	ppm	<b>0</b>	 	
Tin	ppm	<u> </u>	 	
Aluminum	ppm	<b>1</b>	 	
Chromium	ppm	<b>6</b>	 	
Molybdenum	ppm	1	 	
Nickel	ppm	<pre>1</pre>	 	
Titanium	ppm	0	 	
Silver	ppm	0	 	
Manganese		6	 	
Vanadium	ppm	0	 	
variacium	ppm	U	 	
VOLVO				
ADDITIV	IES			
Calcium	ppm	46	 	
Magnesium	ppm	0	 	
Zinc	ppm	126	 	
Phosphorus	ppm	369	 	
Barium	ppm	0	 	
		40		
Boron	ppm	40	 	



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## Diagnosis

We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Bearing and/or bushing wear is indicated. Gear wear is indicated. There is a moderate concentration of water present in the oil. The oil is no longer serviceable due to the presence of contaminants.

Depot:VOLVO2990Unique No:11034511Signed:Don BaldridgeReport Date:21 May 2024



## **CONSTRUCTION EQUIPMENT**





