



CONSTRUCTION EQUIPMENT

25682 VOLVO EC350 314419 - REAR LEFT FINAL DRIVE



Sample No: VCP451071
Oil Type: VOLVO SUPER GEAR OIL 75W-80-GO102
Job No: 25682



218 - ASCENDUM MACHINERY INC - N. CHARLESTON
 7235 CROSS COUNTRY RD.
 NORTH CHARLESTON, SC
 US 29418
 Contact: MATT MITCHAM
 matt.mitcham@ascendummachinery.com
 T:
 F: (843)414-1129



SAMPLE INFORMATION

Sample Number	VCP451071	VCP405864	VCP404421	---
Sample Date	16 May 2024	02 Aug 2023	21 Feb 2023	---
Machine Hours	2020	977	477	---
Oil Hours	0	1000	500	---
Oil Changed	Changed	Changed	Changed	---
Sample Status	SEVERE	NORMAL	NORMAL	---



OIL CONDITION

Visc @ 40°C	cSt	56.1	58.0	168	---
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CONTAMINATION

Water	%	NEG	NEG	NEG	---
Silicon	ppm	▲ 1302	17	16	---
Sodium	ppm	2	0	3	---
Potassium	ppm	9	2	<1	---



WEAR METALS

Iron	ppm	▲ 4446	100	247	---
Copper	ppm	6	<1	<1	---
Lead	ppm	0	0	<1	---
Tin	ppm	0	0	0	---
Aluminum	ppm	● 131	<1	3	---
Chromium	ppm	▲ 48	3	6	---
Molybdenum	ppm	6	<1	<1	---
Nickel	ppm	5	<1	<1	---
Titanium	ppm	20	<1	<1	---
Silver	ppm	0	<1	<1	---
Manganese	ppm	31	1	4	---
Vanadium	ppm	<1	0	0	---



ADDITIVES

Calcium	ppm	55	20	8	---
Magnesium	ppm	5	3	1	---
Zinc	ppm	23	19	11	---
Phosphorus	ppm	2171	2104	321	---
Barium	ppm	<1	0	2	---
Boron	ppm	200	263	0	---

Diagnosis

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Gear wear is indicated. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The oil is no longer serviceable due to the presence of contaminants.

Depot: VOLVO3387
Unique No: 11043303
Signed: Don Baldrige
Report Date: 23 May 2024



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GRAPHS

