Sample No: VCP391257

Oil Type: VOLVO PREMIUM GEAR OIL 80W-90 GL-5

**Job No:** SW-34353-2 DYNAMIC

VOLVO				
	INFORMATION			
Sample Number	-	VCP391257	 	
Sample Date		15 May 2024	 	
Machine Hours		2179	 	
Oil Hours		2179	 	
Oil Changed		Changed	 	
Sample Status		SEVERE	 	
OIL COND	ITION			
Visc @ 40°C	cSt	<b>180</b>	 	
VOLVO	INATION			
CONTAM				
Water	%	NEG	 	
Silicon	ppm	<b>▲</b> 682	 	
Sodium	ppm	<b>11</b>	 	
Potassium	ppm	■ 58	 	
VOLVO				
WEAR M	ETALS			
Iron	ppm	<b>2834</b>	 	
Copper	ppm	<b>4</b>	 	
Lead	ppm	<b>■</b> <1	 	
Tin	ppm	■0	 	
Aluminum	ppm	<b>125</b>	 	
Chromium	ppm	<b>▲</b> 28	 	
Molybdenum	ppm	<b>4</b>	 	
Nickel	ppm	<b>■</b> 7	 	
Titanium	ppm	8	 	
Silver	ppm	<1	 	
Manganese	ppm	■30	 	
Vanadium	ppm	<1	 	
	-			
ADDITIV	ES			
Calcium	ppm	□372	 	
Magnesium	ppm	<b>51</b>	 	
Zinc	ppm	<b>■21</b>	 	
Phosphorus	ppm	<b>214</b>	 	
Barium	ppm	<b>■&lt;1</b>	 	
Boron	ppm	9	 	
201011	PPIII			

## ARNOLD MACHINERY COMPANY

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## Diagnosis

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. Gear wear is indicated. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Depot:VOLVO8770Unique No:11046307Signed:Angela BorellaReport Date:29 May 2024



## **CONSTRUCTION EQUIPMENT**





