Sample No: VCP369671

Oil Type: GEAR OIL SAE 80W90

Job No: 34888-2

| SAMPLE | INFORMATIO | N | | |
|---------------|------------|---------------|------|--|
| Sample Number | | VCP369671 | | |
| Sample Date | | 17 May 2024 | | |
| Machine Hours | | 466 | | |
| Oil Hours | | 0 | | |
| Oil Changed | | Changed | | |
| Sample Status | | SEVERE | | |
| | | 0212112 | | |
| VOLVO | DITION | | | |
| OIL CON | JIIIUN | | | |
| Visc @ 40°C | cSt | 174 | | |
| | | | | |
| LUNTAM | IINATION | | | |
| Water | % | NEG | | |
| | | | | |
| Silicon | ppm | ▲ 347 | | |
| Sodium | ppm | 19 | | |
| Potassium | ppm | ■27 | | |
| VOLVO | | | | |
| WEAR M | ETALS | | | |
| Iron | ppm | <u> </u> | | |
| Copper | ppm | 2 | | |
| Lead | ppm | - <1 | | |
| Tin | ppm | ■<1 | | |
| Aluminum | ppm | 83 | | |
| Chromium | ppm | ■8 | | |
| Molybdenum | ppm | <1 | | |
| Nickel | ppm | 2 | | |
| Titanium | ppm | 5 | | |
| Silver | ppm | <1 | | |
| Manganese | ppm | ■8 | | |
| Vanadium | ppm | <1 | | |
| | | | | |
| VOLVO | IFC | | | |
| ADDITIV | F7 | , | | |
| Calcium | ppm | 66 | | |
| Magnesium | ppm | ■17 | | |
| Zinc | ppm | 6 | | |
| Phosphorus | ppm | ■339 | | |
| Barium | ppm | ■10 | | |
| Boron | ppm | ■ 3 | | |
| | | | | |

ARNOLD MACHINERY COMPANY

2975 WEST 2100 SOUTH
SALT LAKE CITY, UT
US 84119
Contact: JUSTIN BENCH

JUSTIN.BENCH@ARNOLDMACHINERY.COM T: (801)698-5639

F: (801)975-9434

Diagnosis

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Gear wear is indicated. Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress. The oil is no longer serviceable due to the presence of contaminants.

 Depot:
 VOLVO8770

 Unique No:
 11046319

 Signed:
 Sean Felton

 Report Date:
 28 May 2024



CONSTRUCTION EQUIPMENT





