Sample No: VCP391267

Oil Type: GEAR OIL SAE 80W90

**Job No:** 34888-2

VOLVO					
SAMPLE INFORMATION					
Sample Number		VCP391267			
Sample Date		17 May 2024			
Machine Hours		466			
Oil Hours		0			
Oil Changed		Changed			
Sample Status		SEVERE			
		-			
VOLVO					
OIL CONDITI	UN				
Visc @ 40°C	cSt	<b>175</b>			
CONTAMINATION					
	%	NEG			
	ppm	▲ 368			
	ppm	<b>■21</b>			
Potassium	ppm	<b>27</b>			
VOLVO					
WEAR META	ALS 21				
Iron	ppm	<b>△</b> 643			
	ppm	<b>2</b>			
	ppm	<b>1</b> <1			
	ppm	<b>■</b> <1			
	ppm	<b>87</b>			
	ppm	<b>10</b>			
	ppm	<b></b>			
	ppm	<b>2</b>			
	ppm	5			
	ppm	<1			
Manganese	ppm	<b>10</b>			
	ppm	<1			
ADDITIVES					
	ppm	<b>■ 67</b>			
	ppm	<b>17</b>			
	ppm	<b>5</b>			
	ppm	■311			
	ppm	■11			
Boron	ppm	<b>0</b>			

## ARNOLD MACHINERY COMPANY

2975 WEST 2100 SOUTH
SALT LAKE CITY, UT
US 84119
Contact: JUSTIN BENCH
JUSTIN.BENCH@ARNOLDMACHINERY.COM

T: (801)698-5639 F: (801)975-9434

## Diagnosis

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Gear wear is indicated. Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress. The oil is no longer serviceable due to the presence of contaminants.

 Depot:
 VOLVO8770

 Unique No:
 11046321

 Signed:
 Sean Felton

 Report Date:
 28 May 2024



## **CONSTRUCTION EQUIPMENT**





