

Sample No: VCP454547

Oil Type: VOLVO SUPER HYDRAULIC OIL 46

Job No: 703489 IHFT

SAMPLE IN	NFORMATION			
Sample Number		VCP454547	VCP399392	
Sample Date		24 May 2024	09 Feb 2023	
Machine Hours		3753	619	
Oil Hours		3753	2000	
Oil Changed		Not Changd	Not Changd	
Sample Status		ABNORMAL	ABNORMAL	
OIL CONDIT	TION			
Visc @ 40°C	cSt	43.3	43.2	
Acid Number (AN)	mg KOH/g	■1.25	■ 0.77	
CONTAMIN	IATION			

CONTA	MINATION				
Water	%	NEG	NEG	 	
Particles >4µm		27076	<u>△</u> 27250	 	
Particles >6µm		4 3470	△ 6430	 	
Particles > 14µm		77	▲ 399	 	
ISO 4406:1999 (d	c)	22/19/13	22/20/16	 	
Silicon	ppm	■ 3	2	 	
Sodium	ppm	2	1	 	
Potassium	ppm	□ 0	1	 	

WEAR	METALS			
Iron	ppm	1	3	
Copper	ppm	■<1	- <1	
Lead	ppm	0	0	
Tin	ppm	■0	0	
Aluminum	ppm	■<1	0	
Chromium	ppm	■0	- <1	
Molybdenum	ppm	■88	1 09	
Nickel	ppm	■0	0	
Titanium	ppm	0	0	
Silver	ppm	0	0	
Manganese	ppm	■<1	0	
Vanadium	ppm	0	0	

ADDIT	VES				
Calcium	ppm	1225	□1048	 	
Magnesium	ppm	24	□ 58	 	
Zinc	ppm	722	713	 	
Phosphorus	ppm	712	641	 	
Barium	ppm	□ 0	2	 	
Boron	ppm	7	2 2	 	



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Diagnosis

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Depot:VOLVO2990Unique No:11048880Signed:Angela BorellaReport Date:30 May 2024



CONSTRUCTION EQUIPMENT





GRAPHS

