

## CONSTRUCTION EQUIPMENT VOLVO EC250EL 314172 - SWING DRIVE



Sample No: VCP438769

Oil Type: VOLVO PREMIUM GEAR OIL 80W-90 GL-5

Job No:

SAMPLE	INFORMATION				
Sample Number		VCP438769	VCP439480	VCP407156	
Sample Date		14 May 2024	23 Jan 2024	02 Oct 2023	
Machine Hours		3232	0	2232	
Oil Hours		0	0	0	
Oil Changed		Changed	Changed	Changed	
Sample Status		NORMAL	ATTENTION	NORMAL	
VOLVO	DITION				
OIL CON	אטוווע				
Visc @ 40°C	cSt	<b>141</b>	<b>143</b>	<b>145</b>	
VOLVO					
CONTAN	INATION				
Water	%	NEG	NEG	NEG	
Silicon					
Sodium	ppm	<b>4</b>	5	8	
	ppm	<b>0</b>	0	0	
Potassium	ppm	■0	<u> </u>	<b>-</b> <1	
VOLVO					
WEAR N	1ETALS				
Iron	ppm	<b>169</b>	<b>1</b> 52	<b>493</b>	
Copper	ppm	■3	<b>3</b>	□10	
Lead	ppm	<b>0</b>	<b>0</b>	<u> </u>	
Tin	ppm	■0	<b>0</b>	<b>0</b>	
Aluminum	ppm	■0	<b>2</b>	□0	
Chromium	ppm	<b>1</b>	<b>2</b>	<b>5</b>	
Molybdenum	ppm	<b>■</b> 0	<1	<b></b>	
Nickel	ppm	■0	<b>0</b>	<b>-</b> <1	
Titanium	ppm	0	<b>0</b>	<1	
Silver	ppm	0	0	0	
Manganese	ppm	<b>2</b>	<b>2</b>	<b>6</b>	
Vanadium	ppm	0	0	0	
ADDITIV	IEC				
_	-				
Calcium	ppm	<b>19</b>	18	<b>4</b> 4	
Magnesium 	ppm	■0	<1	<b></b> <1	
Zinc	ppm	■0	9	■39	
Phosphorus	ppm	<b>2049</b>	1887	□1685	
Barium	ppm	■0	<b>-</b> <1	_2	
Boron	ppm	<b>209</b>	189	<b>1</b> 71	



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## Diagnosis

Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot:CITMILCONUnique No:11056528Signed:Don BaldridgeReport Date:31 May 2024



## **CONSTRUCTION EQUIPMENT**





